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THE LYONS EX-POSITION.

THE inventive efforts of he manufacturers of elec-ric apparatus are being orther and further diric apparatus are being urther and further directed to ward improvements in details. In support of this assertion, we may mention the remarkthe exhibit of Mr. Fabius Henrion, of Nancy, in whose dynamos are found a certain number of ingenious arrangements, and specially the lubricating devices, which will be spoken of further along.

This house exhibited at the Lyons Exposition the following machines and apparatus: (1) A dynamo of 300 amperes and 110 volts actuated by a horizontal 150 horse power engine (Fig. 1) and (2) a dynamo of 300 amperes and 110 volts actuated by a vertical 100 horse power engine (Fig. 3).

These machines serve to

ngine (Fig. 3).

These machines serve to eagine (Fig. 3).

These machines serve to supply simultaneously various electric light and motive power circuits in the interior of the Exposi-

tion.

From a mechanical view point, they are very remarkable. The three pillow blocks are cast in a single piece with the frame. The wedging of the ring presents an absolute security. The electros are placed upon the lateral faces of the ring.

From an electrical view point, these machines have a very high rendering, say from 90 to 98 per cent., and this is due to the fact that the ring is completely utilized on both sides and that the magnetic circuit is but very slightly resistant.

The electros are of soft iron, as are also the polar plates. As the field is very intense, the machine, in case of a variation in velocity, furnishes a much more stable current than do those in which the electros are of cast iron. Moreover, the ring, being of wide diameter, forms a fly wheel (Fig. 4), and this also tends to render the current regular.

The machines are provided with lubricating pillow blocks (Fig. 5), certain of which, it is asserted, have operated for seventeen months without a renewal of the oil.

The are lamp exhibited by Mr. Henrion is differential. It is represented in Fig. 6. The current that supplies it, traversing the coarse wire soleno, S, draws up the iron rod, A, and the are forms. In measure as the are elongates, the intensity of the current diminishes, and the soleno, S, on the contrary, mounted in derivation at the terminals of the lamp, draws more powerfully the rod, B. The efforts of the two solenos therefore concur in the same direction to cause the carbons to approach. The rods are conical, so as to give an equal attraction at all points. This lamp is a true balance, which, at every instant, separates the carbons as well as causes them

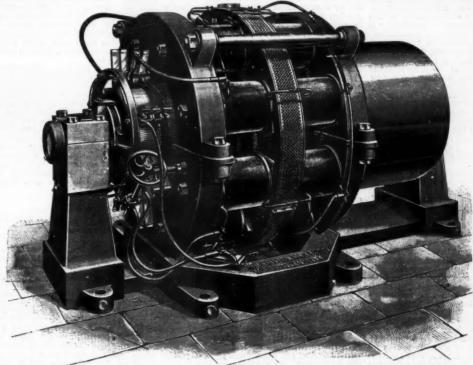


FIG. 1.-A 900 AMPERE AND 110 VOLT DYNAMO ACTUATED BY A 150 H. P. ENGINE.

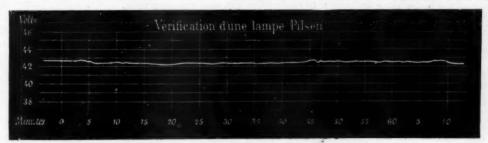


Fig. 2.—DIAGRAM TAKEN FROM A PILSEN LAMP.

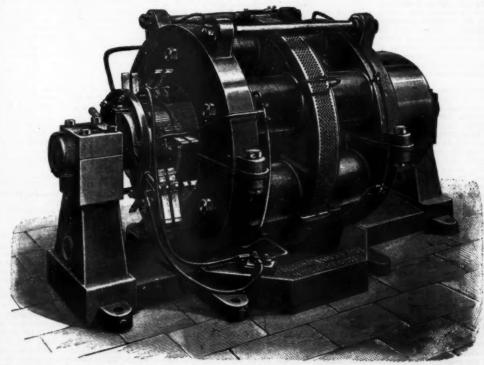


Fig. 3.-A 600 AMPERE AND 110 VOLT DYNAMO ACTUATED BY A 100 H. P. ENGINE.

to approach each other, and it is so much the more sensitive in that the rods, being a tracted simultaneously by the solenon, no longer bear upon the axes. One will, therefore, never find himself without a light, as with the mechanical lamps that form the arc but once.

There is no brake, no gearing to interfere with the free motion of the rods that is so useful for the rapid replacing of the carbons and putting them exactly opposite each other.

Fig. 2 gives a diagram obtained with one of these lamps.

lamps.

Mr. Henrion also exhibited a very complete picture of apparatus, comprising quickly freed interrupters, an automatic tension regulator, and so me measuring instruments. These latter apparatus operate through the action of a solenoid upon a thin sheet of metal. They give continuous indications.

The automatic regulator (Fig. 7) comprises a double ratchet capable of oscillating upon an axis passing through its center and to which is given, through a mechanical transmission, a to and fro motion upon two interdependent opposite toothed wheels; and a horizontal beam, F, carrying at one of its extremities a rod of soft iron which is attracted by a solenoid, S, mounted in derivation at the terninals of the dynamo. This attraction is balanced by a traveler, so that, during a nor mal running, the beam is always horizontal, and oscillates between two points, A and B. The beam is connected with one of the poles of the machine. If the tension varies, the attraction of the soleno, S, is more or less strong, and the beam abuts against A or B and causes a current to pass into one or the other of the electros, E E.

The double ratchet attracted by one or the other of the two toothed wheels, which carry along a tappet fixed to their center and displace it upon the keys of a variable resistance placed upon the exciting circuit of the machine. This resistance is, therefore, regulated automatically, so as to keep the tension constant, despite the variations in velocity. This regulator permits of installing the electric light in establishments in which the motive power undergoes the greatest irregularities, such as in weaving works actuated by hydraulic motors, paper mils, etc. — La Bevue Technique.

IMPROVEMENTS IN STORAGE BATTER-

By MAURICE BARNETT.

THE recent award by the Franklin Institute, of Philadelphia, to the inventor of the "chloride accumulator" is indicative

of the great commercial importance attached to the use of secondary batteries for storage purposes. That the recipient of the medal is a Frenchman is not strange, considering that France is far ahead of the United States in its application of accumulators to the users of central stations for electric lighting and traction work. In Paris alone twenty-one stations are supplied with these storage cells (containing 760 tons of plates) which run 120,000 lamps. Paris has three lines of cars run by chloride accumulators, while the same system is in use at Cannes, Boulogne sur Mer, Nantes, Clichy and other towns. Stimulated by the hope of reward from a new and increasing industry, French genius had been for a long time directed to this branch of electro-economics, with the result that a Frenchman's efforts produced the successful solution of electric storage. That is why the honor of the award of the Scott medal fell to foreign rather than to domestic genius.

of the Scott medal fell to foreign rather than to domestic genius.

Although electric companies in the United States have been backward in taking advantage of efficient secondary batteries as an adjunct of their generating systems, the recent placing by the Edison Company, of New York, of a large order for accumulators of the French type, is exceedingly suggestive, indicating a tendency to follow the example of foreign companies. The necessity for such accumulators in the central stations of electric lighting companies, for traction work and for large office buildings, is apparent after momentary consideration. In electric lighting stations it is found that during the winter months, for a few hours every night, the generating plant is loaded beyond its capacity, while during the summer months the load is carried easily. It is obvious that a simple generating plant must have a capacity equal to the maximum demand that may be made upon it. Furthermore, the day load at no time of the year is of sufficient importance to justify the expense of running. Inasmuch as day lighting is necessary, electric companies frequently run during that period at a loss to themselves.

It is here that the storage battery proves of great

It is here that the storage battery proves of great commercial value; for with the help of a secondary battery a generating plant does not need to have a capacity sufficient to satisfy the maximum demand, as a much smaller generating plant worked up to its full capacity in connection with a set of accumulators can store up its surplus output and make a requisition upon it during the hours of the day when the load is in excess of the capacity of the dynamos. Such storage batteries can carry the day load and furnish light on Sundays without the necessity of operating a power plant at those times. Besides the economy in wages and fuel, there is a great opportunity to lower the cost of installing a power and generating plant as a small generating plant with the aid of secondary batteries can do the work of a large and more costly installation of generators alone. With regard to the lighting of large office buildings it has been the custom either to buy the light from electric lighting companies or to operate a dynamo plant and produce the light in the buildings themselves. Both of these practices involve a rather large tax upon the income of the owners of these office buildings, as, in the first case, the lighting company's charges are frequently excessive, and in the second case day and night help must be maintained. It is the experience of companies using storage batteries that they can have light every hour of the day, Sundays included, and get along with the help of one engineer. Lastly, the advantages of accumulators to electric railway plants would be obvious if for no other purpose than in saving the engines and dynamos from the great fluctuations of load so notice-able in these plants. In such cases a storage battery soon pays for its installation. If such asystemic placed at suitable points along a railway line, considerable "feed wire" on an education of electric accumulations of these batteries can be made to carry the whole load late at night and early in the morning which by generators would not deray

after continued use or during rapid.

discharges.

Second. A large active surface for small weight of

the incising frame.

Thurth. Lower of a producing lead storage batteries was to phase the lead plates slowly by electrolysis until they had the required spongy condition. The later way is to cast a frame of lead, ribbed normally in two directions with square depressions between the ribs, or to punch a lead plate full of holes and fill these with a past y mixture of red oxide of lead in positive and the producing of the form of the positive of

The qualities that a good storage battery must have are:

First. Non-liability to mechanical disintegration after continued use or during rapid charges or heavy lischarges.

Second. A large active surface for small weight of elements.

Third. Good contact between the active surface and the inclosing frame.

Fourth. Low internal resistance.

The old method of producing lead storage batteries was to phase the lead plates slowly by electrolysis intil they had the required spongy condition. The city of a cell of given size and weight as as the capacity of a cell of given size and weight as as the capacity of a cell of given size and weight as as the capacity of a cell of given size and weight as two directions with square depressions between the bits, or to punch a lead plate full of holes and fill these with a pasty mixture of red oxide of lead in positive lates and litharge in negatives.

Accumulators made in this way can hardly be said to possess, in a high degree, any of the four qualifications just mentioned. It is almost invariably noticeble with such cells that when they have been in long use or during heavy discharges mechanical disinteration of the plates takes place—shown by small ragments of lead and lead oxide falling down between he elements, short circuiting them and in many cases ausing serious damage by producing either buckling, ulphating or both. This disintegration is evidently in the other lead oxide paste placed in hese holes is a mechanical rather than a chemical in the fact that they were as a large active surface and the percentage of the spends of this spongy lead and percentile are the coherence of the surface curre the coherence of the surface and the chood of mechanical mix Beyond this it is obvious that the peculiar stream of this spongy lead admits of a maximum active save where the antimonial lead frame intervenes, as as the capacity of a cell of given size and weight of this spongy lead admits of a maximum active save where the antimonial lead frame intervenes, as as the capacity of

in the frame under pressure. The internal resimance is no greater than in other lead cells, being about one ohm.

If the data were available, it would be exceedingly interesting to compare the relative capacities of the "chloride accumulator" with other storage cells manfactured in this country. Unfortunately, maken of strictly American types of secondary batteries have not published information regarding the capacity and efficiency of their cells. The only information at hand is a table of comparative capacities per pound of positive and negative plates, compiled by Hardman Arthur Earle, and covering only the French, German and English types. A glance at this table shows the statu of the art in Europe and the position held by the chloride accumulator. The Crompton-Howell is the English type and the Tudor the German type of storage cell.

all. Normal. Str Capacity in mpere hours. (Chloride (Payen cell) 8-1 Crompton-Howell ...

In conclusion it may be said that this battery is destined to play an important part in the economy of light and power installations. It is manufactured abroad by the Societe Anonyme pour le Travail Eletrique des Metaux, of Paris, France, a company corrolled by the Rothschilds, and by the Chloride Eletrical Storage Syndicate, Limited, of Mancheste, England, of which Dr. Edward Hopkinson is managing director. In this country the Electric Storage Battery Company, of Philadelphia, has undertaken its manufacture under the manugement of Mr. Hebert Lloyd, whose name was mentioned in connection with having taken out patents in the United States for improvements in the manufacture of the Payen cell and its adaptation to traction purposes.—Eng. and Min. Jour.

POSSIBLE IMPROVEMENTS IN THE SUPPLY OF ELECTRICAL ENERGY.

By S. Z. DE FERRANTI.

By S. Z. DE FERRANTI.

SEEING the position that the art of distributing electrical energy has attained, and remembering the stages through which it has gone, I think that it may be well to look ahead, and to endeavor to work out the directions in which progress must be made.

The whole essence of improvement lies in the cheapening of the supply to bring it within the reach of all, and to adapt it to the many purposes for which it is a admirably suited. If we wish to attain to this, we must not be led away by looking at the matter in a narrow light, or considering the question from the standpoint of what is best in the immediate future. We must consider the question on the broad lines of the supply of a large and scattered area, such as is presented by almost all our towns, and this object must be achieved without the complication of a number of generating stations, which are but a clumsy makeshift on account of our defective knowledge.

Of the two systems, viz., alternating high tension with transformation and low tension continuous direct supply, we have got to select that which meets the commost completely, and which gives the best promise of good results in the future. We must clearly not be misled by taking the system upon which it is easy to get the best results in the first instance, and which does not meet the real problem of electrical distribution.

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tion.

Hitherto in this country the continuous and alternating systems have gone along side by side, though there is now a marked proponderance in the increase of the alternating. Usually the continuous current stations show better results in the way of cheapness of supply than the alternating current, and it is not hard to see that this should be so at the start. The continuous current stations have of necessity been put down in districts of small area, and in all respects suitable for electric lighting.

It stands to reason that to feed a small area it must be cheapest to do it by direct low tension supply, every transformation of energy, however perfect, involving some loss. As a result of this, we have had station after station laid down which is capable of extension, and systems have grown up which, until they are gradually changed, can never bring electric lighting, heating and power to the position they will surely attain. The shortsightedness of this policy appears to have been lost to many engineers in their desire to follow what has, in the first instance, paid best, and to give to their clients that which will make the most remunerative investment at first.

But the possibilities of the low tension system, even when increased to the voltage of the five-wire system, are very limited, and almost every town that has adopted low tension is even now looking for a way out. They cannot expect to make their business large enough to be really commercial, and the sites of the generating stations are usually cramped, and in the generating stations are usually cramped, and in the

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worst and most expensive places for power generation.

Now, remembering our first point as to ultimate cost and its effect, let us see what is the first thing to be and its effect, let us see what is the first thing to be so generated as to energy must be delivered to the first thing to be and its effect, let us see what is the first thing to be so find the constant it.

The business of distributing electrical energy must be delivered to the first thing to be and its effect, let us see what is the first thing to be delivered to the first thing to be and its effect, let us see what is the first thing to be sold by the low-tension systems, taking into account the loss of energy in the feeders.

The distribution of the energy attention. The cables for this are at present large, and therefore necessarily expensive, and the only way in which improvement can be made in this direction is to get to such a system of house wiring in the way of safety and certainty as to enable a higher voltage to be used. Considerable improvements have already been made in the way of higher voltage incandescent lamps, but further improvement has also got to be made in this direction,

gle gas engine on the market which entirely complies with the everyday requirements of dynamo driving. Until this desirable end is achieved it will be necessary for engineers to work on improving the details, arrangements, and running of their steam plants, by whatever means lie in their power. I think that there is still a great deal which may be done in the way of economy in this direction.

The station managers must still further pursue the question which many of them have already taken up, of getting a better load factor for their stations. This is the most important thing to cheapen the supply, and a cheap supply will, in its turn, react to make the demand greater. It will, no doubt, then be possible to further reduce the price of the current, which will react again beneficially in the production of a demand for current for other purposes.

These things, coupled with the achievement of some of the improvements which I have indicated, will no doubt lead to a very widespread use of electrical energy, which it may be hoped will produce still greater improvements in the whole practice of generation and supply.—The Electrical Review.

THE MAGNETIC PROPERTIES OF LIQUID OXYGEN.

OXYGEN.

The gist of the original references, by Prof. James Dewar, F.R.S., to the magnetic properties of liquid oxygen, in an address delivered by him before the Royal Institution of Great Britain, are well worthy of renewed attention at the present time in view of the current developments respecting this subject. After alluding to the generous aid which he had received, both from the Royal Institution and from others, in connection with his researches on the properties of liquid oxygen, and to the untiring assistance rendered him by his co-workers in the laboratory, Prof. Dewar said that on the occasion of the commemoration of the centenary of the birth of Michael Faraday he had demonstrated some of the properties of liquid oxygen. He hoped that evening to go several steps further, and to show liquid air, and to render visible some of its more extraordinary properties.

The apparatus employed consisted of the gas engine down stairs, which was driving two compressors. The chamber containing the oxygen to be liquefied was surrounded by two circuits, one traversed by ethylene,

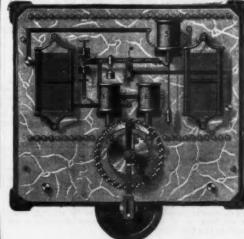


FIG. 7.-DETAILS OF THE AUTOMATIC REGULATOR.

the other by nitrous oxide. Some liquid ethylene was admitted to the chamber belonging to its circuit and there evaporated. It was then returned to the compressor as gas and liquefied, and thence again into the compressor, as required. A similar cycle of operations was carried out with the nitrous oxide. There was a hundredweight of liquid ethylene prepared for the experiment. Ethylene was obtained from alcohol by the action of strong sulphuric acid. Its manufacture was exceedingly difficult, because dangerous, and as the efficiency of the process only amounted to 15 or 20 per cent, the preparation of a hundredweight of liquid was no light task. The cycle of operations, which for want of time was not fully explained, was the same as that commonly employed in refrigerating machinery working with ether or ammonia.

The lecturer then exhibited to the audience a pint of liquid oxygen, which by its cloudy appearance showed that it contained traces of impurity. The oxygen was filtered, and then appeared as a clear transparent liquid with a slightly blue tinge. The density of oxygen gas at —182° C. is normal, and the latent heat of volatilization of the liquid is about 80 units. The capillarity of liquid oxygen at its boiling point was about one-sixth that of water. The temperature of liquid oxygen at atmospheric pressure, determined by the specific heat method, using platinum and silver, was—180° C.

Reference was then made to a remarkable experimental corroboration of the correctness for exceedingly low temperatures of Lord Kelvin and Prof. Tail's

specific heat method, using platinum and silver, was —180° C.

Reference was then made to a remarkable experimental corroboration of the correctness for exceedingly low temperatures of Lord Kelvin and Prof. Tait's thermo-electric diagram. If the lines of copper and platinum were prolonged in the direction of negative temperature, they would intersect at—95° C. Similarly, the copper and palladium lines would cut one another at—170° C. Now, if this diagram were correct, the electromotive force of the thermo-electric junctions of these two pairs of metals should reverse at these points. A Cu—Pt junction connected to a reflecting galvanometer was then placed in oxygen vapor and cooled down. At—100° C, the spot of light stopped and reversed. A Cu—Pd junction was afterward placed in a tube containing liquid oxygen, and a similar reversal took place at about—170° C.

Liquid oxygen is a non-conductor of electricity; a spark taken from an induction coil, 1 millimeter long

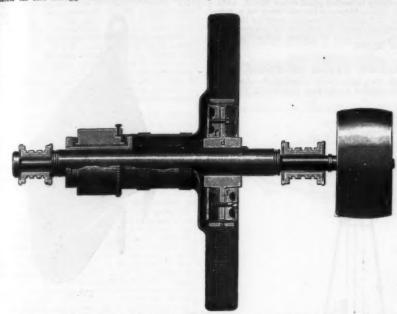
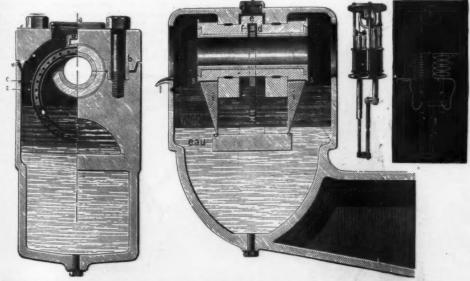


FIG. 4.-SHAFT OF THE DYNAMO WITH A RING FORMING A FLY WHEEL

consumer at a low pressure, it also points to transformation in some form or other.

As regards the distribution of electrical energy, we are therefore brought face to face with the fact that the only system which can completely meet conditions absolutely necessary to eventual success is the alternating high tension one. But of course this system, as is well known, leaves much to be desired in certain directions.

Cables are now being manufactured, at moderate prices, capable of taking such high pressures that the point of view, is almost negligible. We have certainly succeeded most completely in transmitting high pressure currents by means of these cables, and there is little improvement which can be looked for in this direction. The only point where improvement is likely to be made is in using a voltage a good deal higher than that ordinarily used in present systems of electrical distribution, and I am quite satisfied that if the rest of the apparatus were capable of working well with a pressure of 5,000 volts instead of 2,000 or 2,500 toles of the cables, and that this increased pressure



TRANSVERSE AND LONGITUDINAL SECTIONS OF THE LUBRICATING PILLOW BLOCK

Fro. 6.-ARC LAMP.

could be supplied through cables costing practically the same money for the same sectional area, and, therefore, meaning that the sum invested in cables would be good for delivering a much greater quantity of energy to the consumers.

We next come to the question of the transformers, and this, of course, is undoubtedly the one seriously weak point in the alternating high tension system. Great improvements have lately been made in the manufacture of transformers, but it is principally in this direction which we must still look for improvement, both as regards manufacture, reduced main themance, and a much greater percentage of energy sold than is at present possible. There is no reason why

in the liquid, requires a potential equal to a striking distance in air of 25 millimeters. It gave a flash now and then, when a bubble of the oxygen vapor in the boiling liquid came between the terminals. Thus liquid oxygen is a high insulator. When the spark is taken from a Wimshurst machine, the oxygen appears to allow the passage of a discharge to take place with much greater ease. The spectrum of the spark taken in the liquid is a continuous one, showing all the absorption bands.

As to its absorption spectrum, the lines, A and B, of the solar spectrum are due to oxygen, and they came out strongly when the liquid was interposed in the path of the rays from the electric lamp. Both the liquid and the highly compressed gas show a series of five absorption bands, situated respectively in the orange, yellow, green and blue of the spectrum.

Experiments prove that gaseous and liquid oxygen have substantially the same absorption spectra. This is a very noteworthy conclusion, considering that no compound of oxygen, so far as is known, gives the absorptions of oxygen. The persistency of the absorption through the stages of gaseous condensation toward complete liquidity implies a persistency of molecular constitution which we should hardly have greened the density of the gas, must depend on a change produced by compression. This may be brought about in two ways, either by the formation of more complex molecules or by the constraint to which the molecules are subjected during their encounters with one another.

When the evaporation of liquid oxygen is accelerated by the action of a high expansion pump and an open test tube is inserted into it, the tube begins to fill up with liquid atmospheric air, produced at the ordinary barometric pressure.

Dr. Jansen had recently been making prolonged and careful experiments on Mont Blanc, and he found

fill up with liquid atmospheric air, produced at the ordinary barometric pressure.

Dr. Jansen had recently been making prolonged and careful experiments on Mont Blane, and he found that these oxygen lines disappeared more and more from the solar spectrum as he reached higher altitudes. The lines at all elevations come out more strongly when the sun is low, because the rays then have to traverse greater thicknesses of the earth's atmosphere.

Michael Faraday's experiments made in 1849 on the action of magnetism on gases opened up a new field of investigation. The following table, in which + means "magnetic," and — means "negative," summarizes the results of Faraday's experiments:

MAGNETIC RELATIONS OF GASES (FARADAY).

	In Air.	In Car- bonie Acid.	In Hydro- gen.	In Coal Gas.
Air	0	+	+weak	+
Nitrogen	1000	-	-strong	-
Oxygen	+	+-	+strong	+strong
Carbonie acid		0	-	-weak
Carbonic oxide	-	-	-	-weak
Nitric oxide	-weak	+	+	
Ethylene	-	-	-	-weak
Ammonia	-		-	
Hydrochloric acid.	-	- 1	-weak	

Becquerel was before Faraday in experimenting upon this subject. Becquerel allowed charcoal to absorb gases, and then examined the properties of such charcoal in the magnetic field. He thus discovered the magnetic properties of oxygen to be strong, even in relation to a solution of ferrous chloride, as set forth in the following table:

SPECIFIC MAGNETISM. EQUAL WEIGHTS (BECQUEREL)

Iron	+ 1	,000,000
Oxygen	+	. 877
Ferrous chloride solution, sp.		
gr. 1'4334	+	140
Air	-	88
Water	-	9

actually sucked out of it on to the poles. A crystal of ferrous sulphate, similarly cooled, stuck to one of the poles.

The lecturer remarked that fluorine is so much like oxygen in its properties that he ventured to predict that it will turn out to be a magnetic gas.

Nitrogen liquefles at a lower temperature than oxygen, and one would expect the oxygen to come down before the aitrogen when air is liquefled, as stated in some text books, but unfortunately it is not true. They liquefy together. In evaporating, however, the nitrogen boils off before the oxygen. He poured two or three ounces of liquid air into a test tube, and a smouldering splinter of wood dipped into the mouth of the test tube burst into flame.

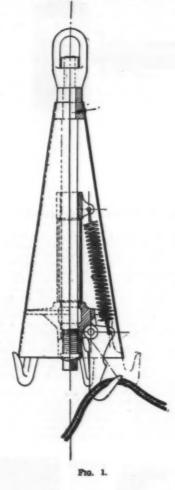
Between the poles; there was no separation of the oxygen and nitrogen. Liquid air has the same high insulating power as liquid oxygen. The phenomena presented by liquefled gases present an unlimited field for investigation. At —200° C. the molecules of oxygen had only one-half of their ordinary velocity and had

lost three-fourths of their energy. At such low temperatures they seemed to be drawing near what might be called the "death of matter," so far as chemical action was concerned; liquid oxygen, for instance, had no action upon a piece of phosphorus and potassium or sodium dropped into it; and once he thought, and publicly stated, that at such temperatures all chemical action ceased. That statement required some qualification, because a photographic plate placed in liquid oxygen could be acted upon by radiant energy, and at a temperature of --200° C. was still sensitive to light. light.
Professor McKendrick had tried the effect of the

Professor McKendrick had tried the effect of these low temperatures upon the spores of microbic organisms, by submitting in sealed glass tubes blood, milk, flesh, and such like substances for one hour to a temperature of 189° C., and subsequently keeping them at blood heat for some days. The tubes on being opened were all putrid. Seeds also withstood the action of a similar amount of cold.

SUBMARINE CABLE GRAPNELS.

WE illustrate two new forms of grapnels which are just being introduced by Messrs. Johnson & Phillips,





edges of the conical shield which forms the body of the grapnel. Should any of the prongs come in contact with rock, they recede within the shield sufficiently far to enable the grapnel to clear the obstruction. The pivots of the prongs are so arranged that a very slight movement of the points is sufficient to bring them completely under the protection of the shield, and if a prong is forced back after the cable has been hooked, it still retains the cable perfectly; as the prongs are arranged to collapse inward, the instrument is enabled to pass channels in which it would otherwise be held fast.

Fig. 3 is an illustration of the still retains the cable.

Fig. 3 is an illustration of patent grapuel for the recovery of cables in mud bottoms.



F10. 3.

This grapnel has two steel prongs, which are comparatively thin, but deep in section, so as to offer little resistance to their penetration into the mud.

The prongs are connected to one end of a broad flat plate, which constitutes the shank, the plane of which is at right angles to the plane of the prong.

On dragging with this grapnel the shank slides with its flat face on the surface of the mud, while the downward directed prong penetrates to its full length into the mud, so as to seize the cable embedded therein.

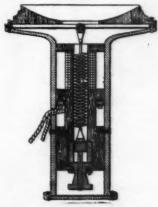
Engineers engaged in the repair of submarine cables are well aware of the utility of grapnels which will drag rocky bottoms without injury to the prongs, and also of reliable grapnels for the recovery of cables of muddy bottoms.—The Electrical Review.

THE OHNESORGE TELEPHONE.

THE OHNESORGE TELEPHONE.

HERR W. OHNESORGE, of Frankfort, Germany, has recently introduced a telephone presenting some novel features. Telephones with wire cores have hitherto been distinguished for their precise working, but have had the disadvantage of rendering sounds very faintly. Herr Ohnesorge discovered that if the spiral iron wire forming the core project from the coil by a certain amount, the strength of the sound is increased in a manner quite out of proportion to the difference in position. The discovery is utilized in the instrument, of which the accompanying illustration, from the London Electrician, shows the details.

The spiral spring forming the core is of steel or iron wire, thoroughly hardened, and with the turns just so far apart as not to touch. This spring is of such a size as to permit free movement inside the tube of the bobbin without touching the sides, and is made



THE OHNESORGE TELEPHONE.

of wire one millimeter in diameter. The one end is fastened to a sounding board in front of the telephone, while the back end, projecting behind the coll by about the length of the latter, is fastened to an adjustment screw, which regulates the tension on the

adjustment screw, which regulates the tension on serving.
Such an instrument speaks loudly and clearly, and renders song or musical tones perfectly. Steel wire speaks less loudly than hardened iron wire, and magnetizing the spring also increases the volume of sound; the latter course is necessary if the instrument is to be used as a transmitter. It is found that if in the center of the spring, or at several equidistant points, the adjacent turns are more widely separated than the average, the sound is also in

creased and the spring appears to oscillate sideways as well as longitudinally; and the same effect is produced by putting the spring skewed into the coil. The telephone is very simple, cheap and easily regulated.

THE CHILEAN CRUISER CAPITAN PRAT.

THE CHILEAN CRUISER CAPITAN PRAT.

Before the Chilean government decided on the construction of this armored cruiser, it invited various foropean constructors to submit competitive designs to an international commission, the English member of which was Sir E. J. Reed. After a careful investigation the commission intrusted the work to the Forges et Chantiers de la Mediterrance. The plans for the ship were prepared by M. Lagane, the engineer-in-chief of the company, at La Seyne. The Capitan Prat is 100 meters (328 ft.) long and 18-50 meters (61 ft. 2 in.) wide across the amidship batteries; her draught of water is 6-65 meters (21 ft. 10 in.), and her tonnage, 6,828. Of this total, the weight of the hull as a complete structure accounts for 36 per cent.; the armor plating, 37-3 per cent.; boilers and machinery of all kinds, 16 per cent.; artillery and ammunition, 9 per cent., and the normal coal provision 54 per cent., leaving about 443 tons for stores, the smaller armament, crew, etc.

feaving about 443 tons for stores, the smaller arma-ment, crew, etc.

The Capitan Prat is built with a double hull, and is divided by 14 transverse bulkheads, besides a number of smaller watertight compartments for the magazines of various kinds. She is protected for the greater part of her length by a belt of steel plates 150 millimeters (590 in.) at the forward end, 300 millimeters (1181 in.) amidships, and 125 millimeters (491 in.) aft; the total height of this belt is 210 meters (6 ft. 10 6 in.), the uni-form height above the water line being 0.70 meter (27.56 in.).

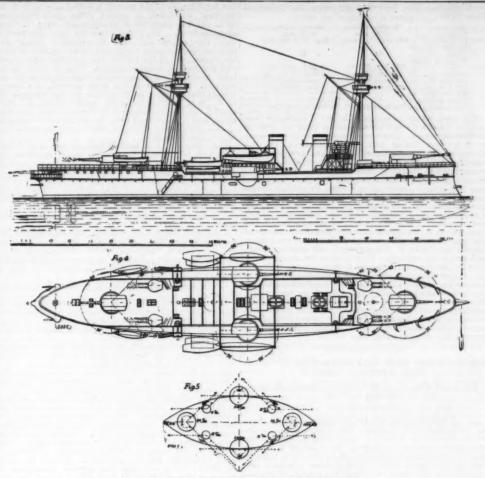
height of this best in the water line being 0.70 meter (27.56 in.).

At the level of the top of the armor belt, which is backed with teak, is a teak deck on which rests the plating of the armor deck, 2.60 in., made up of two plates 1.97 in. and 0.63 in. respectively. Above this is a cellular space extending over the length and breadth of the ship. The central part of the vessel forms an armored citadel, extends across the whole width, and for a length of about 100 ft.; the thickness of the armor at the ends is 3.78 in., made up of two plates of 3.15 in. and 0.63 in. This inclosure is divided into two decks, the lower one being a part of the cellular space above referred to, and containing a reserve of about 300 tons of coal, which also serves as an additional protection. Above this is a battery deck, armed with six Hotchkiss 2.34 in. guns and two Canet torpedo tubes. The rest of the 1,873 tons of armor is divided between the four turrets of the 9.45 in. guns, the four of the 4.73 in., the protecting tubes of the ammunition hoist, and the commander's shelter. The armament of the Capitan Prat is as follows:

Four guns of 24 centimeters (9'45 in.) of 36 calibers, Canet system; these are placed in barbette, armaged as shown on the annexed diagram, Fig. 4 (type Marceau).

Right quick-firing guns of 12 centimeters (4'72 in), of 45 calibers, Canet system; these are mounted in intermediate positions in closed turrets.

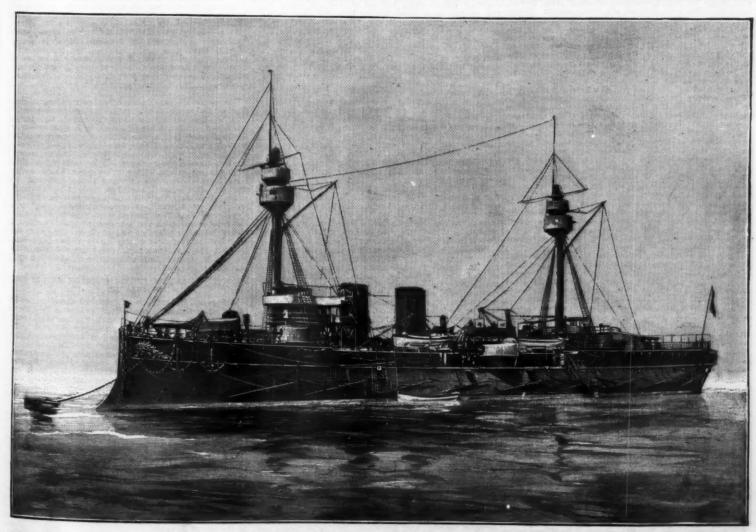
Six Hotchkies guns, 2'24 in., in the battery.



THE CHILEAN CRUISER CAPITAN PRAT.

Four Hotchkiss guns, 2°24 in., mounted on platforms directly over the 24 centimeter barbettes.

Four machine guns, 1°85 in., on the flying decks.
Four Hotchkiss guns, 1°46 in., in the lower tops.
Two Hotchkiss guns, 1°46 in., on the captain's bridge.
Five Gatlings, 0°48 in., in the upper tops.
Four Canet torpedo tubes, 17°73 in. in diameter; of swept by two guns of 24 centimeters and by two of 13



THE CHILEAN CRUISER CAPITAN PRAT.

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ntimeters. The following are some particulars of

93 cent. (9 45 in.) 18 cent. (4 7 in.) 93 300 tens. 3°700 tens. 3°700 tens. 10 cell: Length bers.
Weight of projectile. 270 kilog. (874 lb.) tile. 490 kilog. (198 lb.) (chocolate) charge no. (3,000 ft.) 45 21 kilog. (46°2 lb.) 5 kilog. (11 lb.) (smokeless) 700 m. (3,396 ft.) 0°68 m. (94°41 in.) 0-205 m. (8-85 in.)

plate perforated at mussis...... 060 m. (844 in.) 0428 m. (886 in.)

The turrets may be regarded as of the ordinary type used in France for the protection of guns of from 19 to 34 centimeters. The system is practically the same as that now being put into execution by the Forges et Chantiers for working the turrets on the warship Pothuan; for the coastguard ship Skyold, intended for the Danish government, and for the turrets to contain the 28 centimeter guns for the Carlos V., now in course of construction by the Spanish government at Cadiz. It is an interesting and significant fact that the Spanish government has abandoned the hydraulic-worked turrets, such as were constructed and supplied by the Whitworth Company, and fitted on three new cruisers, and have definitely accepted the system of working by electricity for some other ships—the Carlos V. among them—as offering many and great advantages. It will also be remembered that the hydraulic turrets in question were built on the Canet system. The Forges et Chantiers de la Mediterranee have also in progress the Entrecasteaux, the turrets of which will be operated by electricity. From this it will be seen that, in France at least, the substitution of electrical for hydraulic power has ceased to be problematical, and has passed out of the experimental phase into that of actual adoption on a large scale.—Engineering.

RECRUITING AND PHYSICAL TRAINING IN THE BRITISH ARMY."

By Lieut,-Col. A. A. WOODHULL, Deputy Surgeon General, U. S. A.

RECRUITING.

As is well known, the British army is maintained by voluntary enlistments. The physical conditions for acceptance as a soldier vary greatly within certain general limits for different branches of the service, and they are also changed by orders from time to time for the same corps. The medical officer is responsible for the measurement of the height, chest and weight of the recruits, and for their age being in accordance with the army schedule.

At present the requirements for the mass of the army are: Minimum height, 5 feet 4 inches; weight, 115 pounds; age, between 18 and 26 years; chest measurement, between 64 and 66 inches of height, 38 inches; 65-70 inches of height, 34 inches; above 70 inches, 35 inches. These points will be taken up presently.

It's pounds; age, between 18 and 28 years; chest measurement, between 34 and 36 inches of height, 38 inches; 66-70 inches of height, 34 inches; above 70 inches, 35 inches. These points will be taken up presently.

While not directly bearing upon the duties of medical officers as such, the question of maintaining a large army without compulsory service is of interest, and some of the formalities wherein the British methods differ from our own are worth study. When a candidate offers reference as to character, the recruiting officer uses a form of polite inquiry to the referee, asking five questions: Capacity in which and for what time known; when last seen; character as to sobriety, honesty and respectability; previous service in the army, militia or navy; married or single, with space for answers, the paper to be returned. The man is then served with a notice by a non-commissioned officer requiring him to attend at a specified hour and place "for the purpose of appearing before a justice to be attested for Her Majesty's army." This notice explains to the recruit under eleven distinct headings the conditions of service, so far as the division of the twelve years for which he engages is concerned. Men may enlist for twenty-one years or long service; or, as generally done, for twelve years or short service. The twelve years are divided between the colors and the reserve, into 3 or 7 with the one and 9 or 5 with the other, as they gleet. At the end of either period they may re-engage. He is also told on the notice that he may be discharged within three months of enlistment on the payment of not more than £10. The back of the notice contains eighteen questions to which he must reply on enlistment, and false answers to any of eight of these as to apprenticeship, marriage, imprisonment and military service, render him llable to two years' imprisonment with hard labor.

Upon his attestation (enlistment), which is effected by a civil magistrate, not a military officer, he signs the answers to these eighteen questions an

cers" set over him, and his signature is again witnessed.

Then follows the certificate of the justice that the questions were read to the recruit, who "understands each question" and that he has signed the declaration and the oath in his presence, giving place and date. The questions point, among other matters, to the particular parish where he would become entitled to support if necessary, and one, "Are you willing to be vaccinated or revaccinated?" is at once unusually precise and recognizes a popular prejudice.

A negative answer stops the enlistment. I do not suppose that at the large recruiting offices, as in the great cities, the reference as to character or the formal notice of attendance is specifically carried out, but that the applicants are taken up for examination as expeditiously as possible.

Also, of course, the physical examination and the inspection by the recruiting officer are completed before the man is brought before the magistrate for the questioning and the formal oath which completes the enlistment.

questioning and the rotation enlistment.
The medical officer is charged with determining that

the intelligence of the recruit is sufficient and that his physical condition is sound. The chief variations from our own methods of examination are: 1. Chest measurement. To obtain this the tape is placed so that the upper edge lies immediately below and touches the shoulder blade and the lower edge touches the upper part of the nipple, the arms hanging loosely and the surface not compressed. This position of the tape gives a larger apparent capacity than by our method. When the tape is thus applied, the recruit counts slowly from 1 to 10 and the circumference noted at 10 "is to be considered the correct chest measurement." It is also spoken of as the minimum measurement, and it is directed that the maximum expansion of the chest should also be taken and recorded as a denominator, as 33-33.

Fractions less than half an inch are not to be noted. Although both sets of figures are to be recorded, the so-called minimum is that upon which the recruit's acceptance depends. This is not reached by forcible expansion and, as just pointed out, the situation of the tape gives a larger record than with us. Chest mobility therefore plays no necessary part. It results that men are accepted who are below our standard.

2. Vision is determined by dots instead of by test-types.

3. Should the recruit present no satisfactory evi

2. Yision is determined by types.
3. Should the recruit present no satisfactory evidence as to age, the medical officer will decide his age and note him as "physically equivalent to" so many years and months. But the man's own statement is taken as his official age, and he is entered as such on the public documents.

4. The minimum weight, 115 pounds, is below our standard.

standard.
5. There is no minute search for and record of distinguishing marks, such as we now use to expose fraudulent enlistments and to identify deserters. A record of the more conspicuous marks only is made, as in our older fashion.

The attestation paper, which is the december of the control of the co

older fashion.

The attestation paper, which is the most important document both for the army and the man, connected with the soldier, consists of four large papers and is made in duplicate. The first page is filled with the eighteen questions and answers, the recruit's declaration and oath, and the certificate of the magistrate or attesting officer. It is the enlistment paper, properly so called. On the second page are noted under the heading "Description:" Age physically equivalent to (so many years and monthe), height, weight, chest measurement, complexion, hair, religious denomination. Marks are noted in an adjoining space. This would be the basis of a descriptive list, although not such additional paper is prepared. Should the medical officer think the man has served before, he attaches a slip of paper to that effect, unless the unancknowledges it.

Succeeding is a certificate of medical examination, to the effect that the recruit presents mone of the disqualifications enumerated in the regulations, that his vision with either eye is as required, that his heart and lungs are healthy, that he has free use of his joints and limbs, and that he declares that he is not subject of the control of the con

the intelligence of the recruit is sufficient and that his duplicate attestations are sent at the beginning of supply sical condition is sound. The chief variations year to the custodians of the originals for checking.

duplicate attestations are sent at the beginning of early year to the custodians of the originals for checking a second to the custodians of the originals for checking as to preserve them in accord.

The attestation paper is practically an original elistment paper and descriptive list combined, with the account of pay and clothing omitted. The duplies replaces our descriptive book, and, in the absence of muster rolls prepared at regular intervals and extaining the data that we enter upon them, the originals at these diverse headquarters serve that purpose Each man's record is thus separate and distinct, he stead of being crowded between those of others as reiterated from six to twelve times a year; or as any times is the case, passing to the rolls of different companies by transfer and to different parts of the same roll by promotion or reduction. But while one own system involves much clerical labor, I failed to learn how the accuracy of this multiplicity of separate papers and their security are maintained during really active campaigns of considerable duration. The is no second physical examination, at the depot relsewhere. As soon as a soldier is assigned to a corp, he is given a regimental number which is never cleaned. Nor in the case of death or discharge is number one assigned bestowed upon another ma. In all documents pertaining to the soldier the number invariably precedes the name. Should a magoing into action wear his number on a metal tig suspended about his neck as a scapular, he could be determined with the aid of his regimental mark without difficulty. This, I believe, the Germans da.

The numbers are given in sequence, authority to commence a new series being obtained as 9999 is approached. The Royal Artillery and the Royal Eastneers are extended ten and three times as many as spectively. An assumed name under which a soldier may enlist cannot be erased from his papers. He may, if he desire, certain formalities being accomplished follow his assumed name by his true name as a alias.

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if he desire, certain formalities being accomplished follow his assumed name by his true name as a alias.

The imedical history sheet of a recruit is prepared by the approving medical officer at the time of emaination. Only such physical marks are noted on as have a professional interest. This goes forward with the attestation of the commanding officer of the man's corps, by whom, when the man's regimental number is inserted, it is given to the medical officer in charge of the station hospital. The details of the paper and its disposition have already been described. At every place where recruits are examined recruit registers are kept, which may not be removed from the place of examination. Registers of recruits, different book, are kept by officers commanding remental, auxiliary, artillery and recruiting districts. Recruits' registers require the particulars to be fully stated under each of the following heads, whether the recruit is found fit or unfit: Date, regiment or corp. name, apparent age, years, height, inches, weight pounds, chest measurement over the upper part of the nipple, inches, marks of vaccination or smallpopplace of birth, subdivided into parish or country of country if abroad, England, Ireland, Scotland, British colonies, foreign countries, trade or occupation, state of education, subdivided into well educated, can write, can read only, cannot read, primary inspection, secondary inspection, transfers from the militia, each of the last three being divided into fit and unfit, whether previously served, remarks as to cause of rejection, and any distinctive marks, with the medical officer's signature.

An annual return of recruits is furnished to the principal medical officer by the medical officers in charge of recruiting.

The principal medical officer prepares a summary of these, which he sends with the original to the director general. I believe these are numerical, not nominal.

PHYSICAL EXAMINATION OF OFFICERS.

PHYSICAL EXAMINATION OF OFFICERS.

PHYSICAL EXAMINATION OF OFFICERS.

The responsibility for the fitness or unfitness of eardidates for commissions in the army rests entirely with the medical boards. But they are not to reject eligible candidates for shortness of stature or other slight physical defect, If a candidate can read Snellen's D=6 at 6 meters or 20 feet, and D=0.6 at any distance selected by himself, with each eye separately, he will be considered fit as to vision. If he cannot read with each eye separately without glasses D=36 at 6 meters. i. e., if he have not 16 normal vision, although he may be able to read D=0.6 at some distance, he is unfit. If he can read with each eye separately D=38 at 6 meters without glasses, but not beyond, and the defect may be corrected with glasses so that he can read D=0.6 with one eye and at least D=12 at 6 meters with the other, and at the same time can read D=0.8 without glasses at any distance he may select, he is fit. Squint, color blindness, or morbid condition subject to aggravation or recurrence, of either eye rejects. rejects

PHYSICAL TRAINING IN THE COMPANY AND IN THE GYMNASIUM.

PHYSICAL TRAINING IN THE COMPANY AND IN THE GYMNASIUM.

The great importance of physical development is fully appreciated in the British army. The term "physical training" is limited in the technical sense to the exercise in the company that we still call "setting up," and its motive is said to be to expand the soldier's chest and develop his muscles. This is divided into nine exercises, and begins with swinging the arms in circles. The next is to bend and stretch the body, then to bend and stretch the arms, then the lunge and engage, next bending and stretching the knees. The sixth exercise is a combination of the second and fourth. The seventh is one of four practices for the development of the shoulder by striking out. The eighth is a union of the fourth and seventh, and the ninth is a combination of the whole. These may be practiced singly or in squada, or by company; and they are adapted to music, whose use is encouraged. For a part of them it is recommended that airs with choruses be chosen and they are encouraged to sing through the whole of the eighth exercise. It is officially set forth that the exercises are not to be carried to the point of fatigue, and that they should be varied and be made very short, to avoid fatigue and lack of interest. This is to be practiced constantly, at all seasons of the year and under all circumstances, up to the age of 35 years.

I give no more minute description, because the whole

tions upon the Medical Department of the or, published in the Precedings of the Associa Vol. IV. 1896. Journal of the Military

9, 1890

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matter is detailed in the infantry drill of 1889, an matter consecutive book. In my judgment these exercised experiments are better adapted to the purpose of symmetrical development, are simpler and are more striction," which their adoption the result of the purpose of symmetrical development, are simpler and are more striction," which their adoption "The regulation "attention," which their adoption "The regulation "attention," which their adoption departure, and to maintain which is in the principal departure, and to maintain which is in the principal of the striction," which their adoption of the principal symmetrical development, the principal symmetric of the purpose of symmetric departure, and to maintain which is interprincipal symmetry, and the british enter the same times the principal symmetric ordinary to the symmetric instruction now in force, which the principal symmetric instruction in sequired for all young. The symmetric instruction is required for all young training proper, they are much indebted for this superation of the line (in our sense of the word) and for the symmetric instruction is required for all young training proper, they are much indebted for this superation in the principal symmetric instruction is required for all young training proper, they are much indebted for this superation and an attention of the physical manufaction and an attention of the physical manufaction in structure in substance in the principal symmetric instruction in sequired for all young training proper, they are much indebted for this superation of the line (in our sense of the word) and for the symmetric instruction is required for all young training proper, they are much indebted for this superation and an astroctors in symmetric instruction of the purpose of the line (in our sense of the word) and the company of the symmetric instruction is required for all young training with the company, which insure the proposed to be in operation at every station.

The symmetric instruction is a structors in gymmatics,

The whole gymnasium system is directly regulated Cincinnati, Jan. 17, 1866.

WEIGHT OF UNIT MEASURE AND PERCENTAGE OF VOIDS IN VARIOUS MATERIALS.

	Weight of 1 liter.	Per cent, ot voids,
Portland cement Louisville cement Sandusky Bay sand, not acreened Sandusky Bay sand, though 30-mesh screen Sandusky Bay sand, 20-20 mesh (standard sand). Gravel, 10-5 inch. Gravel, 10-5 inch. Marbichead broken stone (chiefly about egg size).	1790 g 1780 g 1630 g 1570 g 1510 g 1680 g 1380 g	38-8 38-5 40-7 42-4 35-9 47-0

be seen that this operation increases the proportion of voids from \$2 to \$3 per cent. The third is the same sand passing a 20-mesh and retained on a 30-mesh screen, thus brought to the fineness of the "standard sand" used in cement testing. This shows 40.7 per cent, of voids, owing to the uniform size of the grains. The same relation is seen in the two grades of gravel given in the table, that containing finer grains showing much the lower percentage of voids. These figures illustrate the imprudence of screening any of the materials used in making concrete. The presence of clay in sand is, however, objectionable, not because of its fine state of subdivision, but because the clay coats the sand particles and prevents the adhesion of the cement. Such sand might be improved by washing, but probably not by screening. It has been found that cement which has been ground to dust with an equal amount of sand goes much further when used for concrete than the same quantity of cement used in the ordinary way. This is doubtless owing to the fact that the sand dust aids in filling the voids. It is also well known that slaked lime, when added to cement mortar, greatly increases the strength of mixtures poor in cement.

From the figures given in the above table the com-

the ordinary way. This is doubtless owing to the fact that the sand dust aids in filling the voids. It is also well known that slaked lime, when added to cement mortar, greatly increases the strength of mixtures poor in cement.

From the figures given in the above table the composition of a theoretically perfect concrete may readily be calculated. The existence of voids in the cement may be disregarded, since in the process of hardening the cement sends out crystals in all directions, completely incrusting the sand particles and practically filling all the voids which the cement itself contains. Examination of a well-hardened briquette of cement with 3 parts sand, after breaking, with the aid of a lens, will show this clearly.

Suppose, for example, we wish to make the best possible concrete from Portland cement with the sand and gravel given in the above table. We should, of course, choose the unscreened sand and gravel as containing the least proportion of voids. One hundred measures of gravel would require 35 9 measures of sand. As the sand contains 32 3 per cent, of 35 9, or 11 6 measures of sand. As the sand contains 32 3 per cent, of which is a sand contains 32 3 per cent, of sand and provided the sand contains 32 3 per cent, of sand, and provided the sand contains 32 3 per cent, of sand, and provided the sand contains 32 3 per cent, of sand, and provided the sand contains 32 3 per cent, of sand, and provided the sand contains 32 3 per cent, of sand, and provided the sand contains 32 3 per cent, of sand, and provided the sand and by about 15 or 30 per cent, in order that the coarser materials may be completely coated with the finer mixture. Making this addition, we find the correct proportion of mortar (cement and sand by about 15 or 30 per cent, in order that the coarser materials, a concrete of cement 1, sand 2½ and gravel 6 would probably give the best result, and little or no improvement would result from increasing the proportion of cement. A similar calculation shows that the correct proportions for

Cement 1, sand 2½, gravel 6, or Cement 1, sand 2½, broken stone 5

by measure, will be practically compact and non-porous, and that there is no object in increasing the proportion of cement. Such concrete, if made from Portiand cement, will, however, be rather expensive, requiring about one barrel of cement (=8\frac{1}{2}\) cubic feet) for every cubic yard. This is unnecessarily good for ordinary work, and will only be required for foundations of engines and other heavy machinery, in which the best possible result must be secured regardless of cost. In cheaper concretes the relative proportions of sand and broken stone should be the same, as determined by the voids in the coarser material, while the proportion of coment may be varied according to the required

conditions of quality and cost. Most excellent concrete may be made by using:

Portland cement 1, sand 5, stone or gravel 10, or even Portland cement 1, sand 7, stone or gravel 14.

Here are specimens of these two concretes, taken from trial blocks laid Oct 1, 1894, to determine the best proportions for the foundation of brick pavement. The richer of the two, 1 to 5 to 10, is certainly good enough for any purpose, even for engine foundations. A cubic yard of such concrete requires about one-half barrel of cement; the total cost of the cement, sand and stone is about two dollars per cubic yard. This is no more expensive than concrete made from Louisville cement with 2 of sand and 4 of broken stone, and is immensely superior to the latter in strength.

The following table shows the results obtained in Germany by R. Dykerhoff, in determining the crushing strength of various concretes. The blocks used were 2½ inches square, and were tested after 1 day in air and 27 days in water.

Proportions by Measure.		Strength under Compression	
Bortland Coment	Sand.	Gravel.	Pounds per Square Inch.
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3 5 5 5 6 6 8	2125 2747 2987 978 1388 1632 1515 1053 1273 1204

These figures prove the statement already made, that mixtures of cement and sand are strengthened, rather than weakened, by the addition of a suitable quantity of gravel. It will be noticed that the mixture—cement 1, sand 2, gravel 5— is actually stronger than cement 1, sand 2, without gravel. The same is shown in the mixtures 1 to 3 and 1 to 4.

In estimating the amount of material required to produce a given volume of concrete, it may be stated that when very strongly rammed into place the volume of concrete obtained from correct proportions of the material will be about 10 per cent. more than the volume of 1 cubic foot cement, 2½ cubic feet sand, and 5 cubic feet stone, and will therefore yield about 5½ cubic feet concrete.

cubic feet concrete.

Much valuable information on this and many other allied subjects may be found in the book "Portland Cement und seine Anwendungen in Bauwesen," published (in German only) by the German Cement Manufacturers' Association.

ROLLED WELDLESS CHAINS-KLATTE'S PROCESS.

THE problem how to produce weldless chains is one which has taxed the ingenuity of inventors for years. The credit of having set about the solution of this prob-

lem in a practical manner belongs to Monsieur Oury, of the Cherbourg Arsenal, whose first patent dates from the year 1881. The process devised by Oury consists in the conversion of cruciform bars into weldless chains by means of boring, punching, and forging in dies, both in a cold or heated state, according to circumstances. Later, in place of punching, pressing and forging were chiefly resorted to.

Mr. O. Klatte, the manager of the Walzwerk Germania, at Neuweid-on-the-Rhine, has recently successfully worked out a system of manufacturing weldless chains in which all the tedious operations of repeated

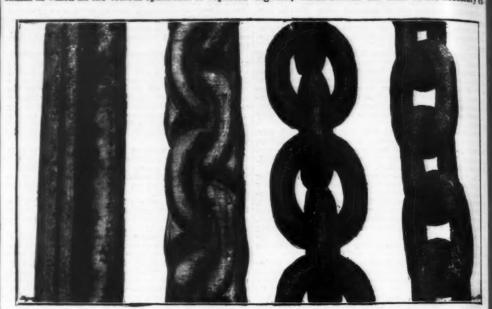
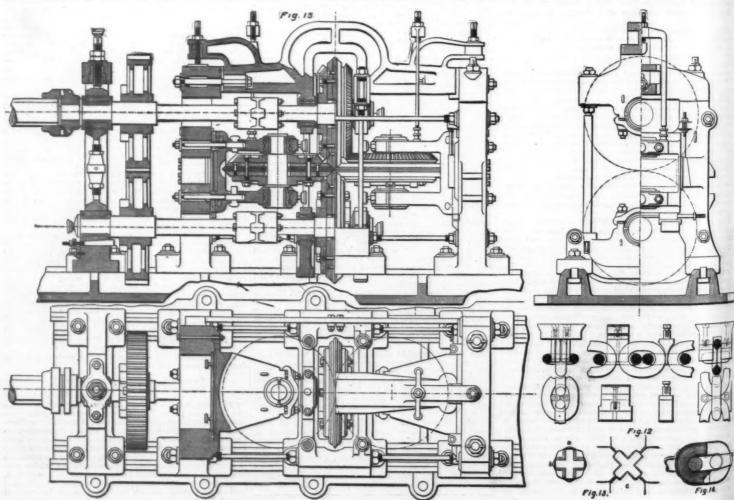


Fig. 1.—THE DEVELOPMENT OF THE CHAIN FROM THE BAR.

heating, forging, and punching are avoided. This is effected by simply rolling the chains. As in Oury's and Rougier's processes, the original form is a cross bar. This is passed between four rolls, of which the working circumferences are beveled, so that the lines of contact when brought close together are at right angles to each other. By means of these rolls the material is squeezed, where not required, inside and between the future links, into a thin web, and what, for convenience, may be called the chain bar is formed, having the shape illustrated at b, Fig. 1, in which a shows the original cross bar.

The arrangement of the rolls will be best understood by reference to Fig. 2, in which a bar is shown during its passage through the rolls with the top roll removed. The conversion of the cross bar into the chain bar is carried out in one heat. After leaving the rolls the chain bar is passed through a punching machine, with automatic feed, by means of which the webs are re-



MACHINE FOR ROLLING CHAINS FROM THE BAR.

9, 1895

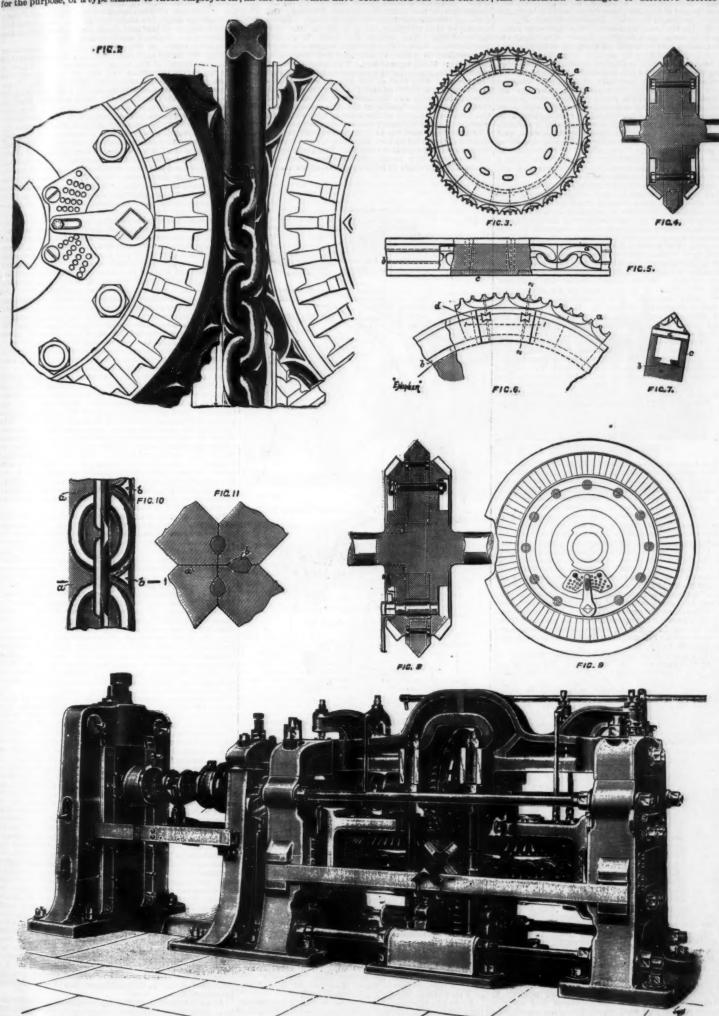
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the piece, c, is again inserted, and the two keys, d, driven in; the latter secure the sectors against displace that steel with a tensile strength of from 32 to 38 tons are in the first piace rolled as ment. The sectors are in the first piace rolled as ment. These corresponding to the required in them. These bars are afterward cut to the required facilitating the renewal of worn or damaged parts is effected by cutters, on a machine specially designed for the purpose, of a type similar to those employed in



MACHINE FOR ROLLING CHAINS FROM THE BAR.

easily be replaced. Instead of being fitted together in the manner already described, the sectors may be dovetailed together; there is no difficulty about this. In order to facilitate the adjustment of the four rolls relatively to each other, the device illustrated in Figs. 8 and 9 is adopted. This consists of an eccentric fitting the central disk of each roll, and having its bearings in the wheel plates of webs between which the roll is secured. The eccentric is turned by a spanner, and when adjusted is kept in place by means of a lever and set screw, as clearly shown in the illustrations, Figs. 2, 8 and 8. In the construction of the matrices many points have to be considered, not only with regard to the durability and strength of the projecting portions—or teeth, as they may be termed—but also as to the important part which is played by these teeth in displacing the material of the crossbar. The form of the teeth also depends on the shape of the links, whether long or short. As the corresponding matrices for each link on the four rolls come together, the process of rolling is in reality interrupted, and room must therefore be provided for the lateral displacement of the material. This is effected by means of a suitable distribution of space in the cavities of the rolls, and the inventor has, for instance, in the case of one set of rolls, provided for the "spreading" of the material during the process of rolling by giving the links a larger section at the points of contact, where they are subject to the greatest strain and wear.

As regards the general method adopted, the bloom is rolled in the usual manner into a bar of suitable section for the production of cross steel, having a length of about 59 feet. This bar is reheated in a furnace of corresponding length, and then passed automatically through a series of quadruple rolls, arranged in line one behind the other, and calibrated as shown in Fig. 13, b and c. On leaving these rolls, the length of these will have increased to between 98 feet and 190 feet, and

THE TEHUANTEPEC RAILROAD AND THE WORLD'S COMMERCE.

THE TEHUANTEPEC RAILROAD AND THE WORLD'S COMMERCE.

It has long seemed to us, says the Railroad Gazette, that the most natural first step in the demonstration of the proposition that the nations of the earth need a ship canal between the Atlantic and the Pacific would be to build a good railroad with capacious and safe harbors across the Isthmus of Tehuantepee. This would give to trade between the eastern and western coasts of the United States and between Europe and our Pacific coast, as well as between England and the great Asiatic ports, the advantages of a route shorter than that by the Isthmus of Panama, and a route lying throughout its whole distance in a country with a good climate and offering prospects of profitable local business. With this in mind the completion of the National Railroad of Tehuantepee built by the government of Mexico is a matter of a great deal more interest than the mere length of the railroad would indicate. Therefore, we reprint from the November issue of the Engineering Magazine part of an article written by Mr. Elmer L. Corthell, reproducing also a small map showing the railroad now built and the projected Eads Ship Railroad.

The line starts from the Bay of Salina Crux, in the Gulf of Tehuantepee, on the Pacific, following the windings of a narrow ravine until it reaches the Zuleta Pass, when it descends to Tehuantepee, a city of 15,000 inhabitants. Thence, in very easy lines, it passes across the Pacific plains to the table lands. Through the Chivela Canon the road is mostly built in solid rock. The lateral canons or ravines are crossed by iron viaduets constructed by the Phonix Bridge Company, of Philadelphia. At Chivela the elevation is 700 feet above the sea level, but there is a second summit to be overcome in crossing the Sierra de Niza Conejo (crazy rabbit), where the maximum summit is reached, 284 feet above sea level. The maximum grade bout 187 per cent., and maximum curvature about 600 feet radius. From the Junuapa River the road passes through a dense forest for man

harbors. The terminus on the gulf is at the mouth of the Coatzacoalcos River, which carries to sea for several months of the year a large volume of fresh water. Its watershed is about 6,500 square niles. The rainfall is quite regular, in its seasons and in its amount, so that it may be depended upon to give a sufficient velocity for excavating and maintaining a deep channel through the bar in the gulf at the mouth of the river. About five miles below Minatitian, on the opposite side of the river, the largest tributary, the Uspanapa, discharges into the main river. Below the mouth of this tributary, at a point in the straight reach of the river, where the width is about 1,000 feet between banks, the average maximum depth on the sections is about 70 feet and the cross sectional area about 40,000 square feet. The magnitude of this river will be appreciated by a comparison of its area of the river a continuous harbor at least ten miles long. In the area immediately at the mouth, and which will be used for barbor purposes, the 30 foot channel is about 1,000 feet wide and the 40 foot channel 350 feet. The shore on the left bank of the river at the terminal is nearly straight for about a mile. The river enters the gulf between two headlands, one composed of sand dunes and the other of solid land about 60 feet high.

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to withstand the waves from the northers, which blow with great force across the gulf from the Texas coase and are quite persistent during the winter. As the question of the existence of wind or littoral currents for maintenance of the channel and the erosion of the touter slope of the bar is such an important one, it should be stated that there is a pronounced and constant sea current, with a velocity of from one to three miles per hour, entering the Gulf of Mexico between the Peninsula of Yucatan and the Island of Cubathis current hugs the shore line all the way along the concave shore of the mainland, past the mouth of the Contracoalcos River, Vera Cruz and Tampico.

An observation of the existing physical conditions justifies the belief that there will be a recession rather than an advance of the bar at Coatzacoalcos. There is now upon this bar about 14½ feet of water, and the depth is well maintained and has little variation. From surveys made by Captain Shufeldt, U.S.N. (1871), by the writer (1881), and by Mr. Ripley (1892), there is shown to have been no advance of this bar into the sea for twenty-one years past. The sea and river forces have been in equilibrium, and the bar has decreased in width about 400 feet. Inside of the harbor it is intended to build a wharf of creosoted timber and piles or of steel, 2,000 feet long, parallel to the shore. The slope of the bank into deep water is so steep that this wharf need not be more than 100 feet wide from the shore line into deep water. It is intended to equip this wharf with the necessary tracks, warehouses, and a complete hydraulic plant for handling freight quickly and economically from the ship to the cars and view versa.

On the Pacific the harbor works will consist mainly of allwey wares of broken stone consed with consist mainly of allwey wares of proken stone consed with consist mainly of allwey wares of proken stone consed with consist mainly of allwey wares of proken stone consed with conseits.

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although, if the equation is made on the basis of the real comparative cost, 5 rather than 3 should be used;

Routes.	Number of Days.	Miles,
Around Cape Horn (by sail)	140	15,420 13,090
Via Transcontinental lines (fast freight). Southern Pacific to New Orleans	25	10,208
Southern rather (rail). New Orleans to New York (steamship, fast freight)	14 20	9,386 4,290

One of the most important reasons for opening the Tebuantepee route will be seen by comparing the time and distance of the all-rail routes with the time and distance of the all-rail routes with the time and of New Orleans. In these simple figures lie the main routes by May of New Orleans has been able to obtain from 75 to 60 per cent. of our entire transcontinental traffic. New, if the fact that this route is one-half water has given it such an immense advantage over the all-railines, may we not expect that by carrying this principle further and uniting the two coasts by a practically all-water route on the shortest possible line, we may obtain some of the immense traffic bettle, we may obtain some of the immense traffic bettle, we may obtain some of the immense traffic bettle, which was obtained to the country, and particularly composed the coasts of the country, and particularly on collisies given to this country, and particularly on the ports of the Guilf of Mexico, we may develop an extrest of the country, and particularly composed the country and castern coasts of the United States and Mexico and the Pacific?

Freight rates by all the various routes and of different classes of freight have been studied for the purpose of determining a reasonable charge for transportation via Tehuantepec. The purpose of forming a reliable judgment of the countries and for various products have been followed in great detail for the purpose of forming a reliable judgment of the countries and for various products have been investigated, and these results applied to the proposed route of Tehuantepec. The estimate of the commerce that will be handled by the National Railroad of Tehuantepec in the estimate of the commerce that will be handled by the National Railroad of Tehuantepec of the world's commerce, (2) the traffic of the season of 1890-1891, and (3) the time fixed for opening up the route (1890). The traffic figures are based on freight tonage, the fact has a product and the fact of the weight of commerce the weight of co

road, but the harbors, terminal facilities, and sufficient equipment, and all that is above outlined, will be provided within the next three years. The opening of this interoceanic route for the benefit not only of Mexico, but of the world, is one of President Diaz's cherished objects. The question now is, Into whose hands will this important route fall for operation and control? Shall it pass to Europeans or to citizens of the United States? The country the citizens of which shall operate it will have for the next century a commercial advantage that cannot be overestinated. By whomsoever operated, this route is certain to effect a revolution more far reaching and more important to the commerce and industry of the world than that which followed the construction of the Suez Canal.

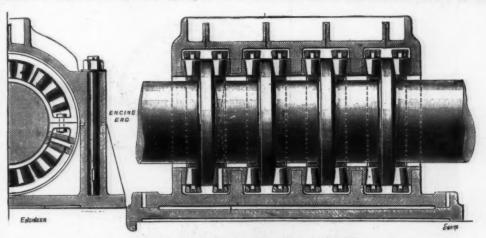
plate process is employed, the transparency must be a positive. For the purpose of this demonstration I propose to use a portrait of our president, having obtained by his premission an albumen print from Mr. H. S. Mendelssohn, the author of the portrait, from which I have made a negative through a screen produced by Levy, of America, and having 183 lines to an inch. The screen consists of two plates, ruled each in different directions and cemented together so as to form practically one piece of glass; it is placed in the special carrier in the dark slide and in contact with it is placed a sensitive plate. I used the ordinary gelatino-bromide plate; on this occasion it was a plate prepared by Messrs. England—slow, but very clear.

the commerce and industry of the world than that which followed the construction of the Suez Canal.

IMPROVED THRUST BEARING.

WE give an engraving from the Engineer, London, of an improved thrust bearing for the shafts of steamers, designed by Mr. Fortesque Flannery and Mr. Stephen H. Terry, who say:

In our system the straps revolve at half the speed of the shaft, and we provide that the whole shall work in a bath of oil. To simplify construction we have rollers on the ahead side only, thus saving nearly half the space and weight; but, even with this reduction, the apparatus costs more than the ordinary thrust blocks, and adds to the number of moving parts, and, although it substitutes rolling for rubbing friction as far as the peripheries of the rollers are concerned, it reintroduces a considerable part of that rubbing friction at the outer ends of the rollers are concerned, it was a plate prepared by Mesrs. England—slow, but very learn. To illuminate the portrait I used my favorite magnesium lamp, and I find that the interposition of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen between the plate and the transparency interaction of the screen betwee



FLANNERY & TERRY'S THRUST BEARING.

PHOTO-ENGRAVING WITH SILVER SALTS. By LEON WARNERKE.

conditions in both oceans. The writer contends that the great advantages—good prophical, physical, nautical and commercial—of the relation physical, nautical conditions of the writer lop possess great physical, nautical conditions of weather.

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velop with the following:	
A.	
Water	100 parts.
В.	
Water Aumonia Potassium bromide	100 parts.

the plate is not fixed with hyposulphite of soda in the usual way, as the hypo dissolving the silver sait in the emulsion would silver the plate, which is not desirable. The etching is performed by solutions of sesquichloride of iron of different strengths, those which I use being respectively 45°, 48°, 40°, and 37° Baume. The strongest solution is applied first for ten minutes, afterward the second and third for the same time, and finally the 37° for fifteen minutes. The gelatine is removed from the surface with a solution of a caustic alkali, and the plate is then finished and ready for printing from, except that it is sometimes necessary to remedy some imperfection or etch certain parts more deeply. The cliches which I shall show you and print from have not been treated in this way, but are just as they were etched when removed from the etching solution.

There is no absolute necessity to make a negative through the ruled screen. An ordinary negative can be taken, and the ruled screen on the film put in contact with it, and this printed on the argentic tissue and treated as previously described. In order to secure the utmost sharpness, no glass should be interposed between the negative and screen, or argentic tissue, and for this reason either the negative or the screen must be on the film.

In the course of his paper, Mr. Warnerke demonstrated the details of the process, and concluded by pulling proofs from the plate which he had prepared from the president's portrait. He also exhibited the various materials used, and a number of negatives, engraved plates, and prints.

A vote of thanks was passed to Mr. Warnerke.—Read before the Royal Photographic Society.

some local authority at the time, the spot was marked years ago on the ordnance maps. Nothing, however, was apparent above ground, nor did any inequalities in the site warrant the belief that any foundations existed there. Nevertheless, when the summers were dry and attentive examination was given to the corn growing in the field, it would be noticed that there were peculiar irregularities in the crop, and that these were in regular lines, crossing and recrossing one another.

and third for the same time, and nanity the second and third for the same time, and nanity the surface with a solution of a caustic alkali, and the plate is then finished and ready for printing from, except that it is sometimes necessary to remedy some imperfection or etch certain parts more deeply. The cliches which I shall show you and print from have not been treated in this way, but are just as they were etched when removed from the etching solution.

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THE NARRAS.

THE narras (Acanthosicyos horrida), of which a figure is given, is one of the most remarkable plants known. It is a gourd which forms a spiny bush as high as a man, never has any leaves, bears large

still going west, is a wide corridor 42 ft. 7 in. legs from north to south.

from north to south.

To the east of it is another hypocaust, and to the west, parallel with the corridor, is a wide range of walling covered with remains of small tile pillars (pylas) which once supported the floors of the rooms above affording space for the passage of hot air from the adjoining hypocaust. Still going west, at the south end of the corridor, a fine series of baths have been laid bare. These are at different levels, one lower than the other, there being a descent to it by five cemented steps, the whole width of the apartment, but it is possible that the present depth is of later work.

cemented steps, the whole width or the apartment but it is possible that the present depth is of later work.

This is the case in the bath to the east, where the original floor level is apparent. But there is a curious trench in this bath, as if for the feet only of the bathers. The bath with the steps has had a flooring of large flat tiles, of which a considerable portion still remains, and the impressions of those removed are visible in the mortar bed.

The walls are here and there still covered with plactering, which preserves its deep red color, and the rounded skirtings are also visible. Beyond the bather the exeavations extend within easy distance of the boundary, and at closing time the men were unearthing what appeared to be another hypocaust.

To the south of the range of buildings thus described, a width of the site appears to be clear of buildings but a thick wall, built of two thicknesses and filled in with rubble, has been laid bare from its eastern limit. It extends, apparently, without a break for about 90 ft., where it is stopped by the apex of a semicircular apse. The side walls of the building, of which it formed a portion, have just been laid bare, but they have not been traced. It is likely that they extend beyond the boundary. At a right angle, or nearly so, to the thick wall is another not so massive. It has been followed for a length of about 30 ft., and its eastern end found, but the western termination has not vet been reached, although it has been laid open for about the same length.

It would seem from present appearances that the

same length.

It would seem from present appearances that the wall is connected with another series of rooms, while beyond it on each side are other apartments, now be

wall is connected with another series of rooms, while beyond it on each side are other apartments, now being excavated.

The walls are built of flint with a very liberal amount of flat tiles, some of which are of large size, one which we measured being 15 in. by 113/2 in. and 23/2 in. thick. The mortar is fairly good; pounded brick has been used in it only here and there. A great quantity of colored plaster fragments from the demolished walls has been met with, the colors being red, white, white with patterns of red, buff and black. Great quantities of broken pottery, mostly of black ware, have been found, but at present no very remarkable fragments have been met with. Only a little red ware, pseudo-Samian, has been dug up; and there are many indications that the rooms laid bare are not the principal ones of the establishment.

A few coins of Tetricus and Constantine the Great small, third brass; many fragments of wisdow glass; a good glass bottle; a great many iron nails of large size; tools, spear heads, oyster shells in large quantities; and a few bone pins are the principal articles that have been found at present, the most interesting object being a piece of bronze with a pattern, the compartments of which are filled in with colored cannel. In one part of the building there is a wide drain formed of flanged roofing tiles, and elsewhere the arrangement for bringing the hot air from the hypocausts by square flue tiles is very perfect. The building has been cofed with large flat tiles of great thickness and weight, and the joints covered with small half-rounded tiles.

The walls have been demolished systematically for

roofed with large flat tiles of great thickness and weight, and the joints covered with small half-rounded tiles.

The walls have been demolished systematically for their material, and all reduced to a similar level, which was doubtless that of the rubbish of the demolition. This is evidenced by the fact that only a few of the roofing tiles have been met with, which would not have been the case had the roofs fallen in. Abundant evidences remain of the luse of the hypocausts by the black ashes, but there is no evidence, as is often the case, that the building met its fate through burning.

The results of the excavations thus far already enable some comparisons to be made with other well known Roman villas. The fine villa in Spoonley Wood, Gloucestershire, recently described by Prof. Middleton, is contained in an area about 190 ft. by 170 ft. The principal portion of the Chedworth Villa, in the same county, is within a space 110 ft. by 60; but there is a wing in addition, and perhaps there is another. The great villa at North Leigh, Oxfordshire, is very nearly the same size as the inclosure set out at Darenth, and no principal part seems to have extended beyond it. The Bignor Villa is about as large as the inclosed space. The Woodchester Villa, without doubt the finest as well as the largest that has yet been opened, has its principal portion in less than the inclosure, although its subordinate parts go out far beyond. It will thus be seen that the discovery at Darenth at once shows that it can be compared with the largesk known examples, and that there is every probability of its exceeding them. On Saturday there were a good many visitors within the inclosure, but they served only to show the great size of the building laid open. The site is easily found. It is about a mile and a quarter from the Farningham Road Station of the London, Chatham and Dover Railway. A visitor has to make his way to Darenth, where, on crossing the river, which is here in two streams at the village, he had better proceed to the church.

which is about a quarter of a mile due south.

A fee of one shilling is charged for admission, which is devoted to the excavation fund, and for this sum the visitor is permitted to watch the progress of the excavations, every hour adding to the evidences of the extent of the remains. It may be added that Darent Church shows clearly that all its oldest portions have been built with Roman materials, doubtless derived from the site now being excavated. The nave from its height and its rude construction, in singular cultrast to the early Normal chancel, is, most probably of Saxon date. The east end is well known for its curious triplet of Norman windows. The south side



THE NARRAS (ACANTHOSICYOS HORRIDA).

orange-shaped edible fruits and seeds which are as delectable as the best of almonds. It is a native of Damaraland, the home of the welwitschia and other anomalous forms of vegetation, where it grows in pure sand in regions where there is never any rain, and where the heat is often so intense that it causes the finger nails to curl. The plant is in cultivation at Kew, but it never grows to any size, and generally succumbs to the fog and darkness of our winters. The natives are said to be passionately fond of the fruit and seeds, crowding down to the coast region, where only it thrives, during its fruiting season, and almost living, and growing fat upon it, carrying away with them for future consumption sacks of the seeds, which retain their sweetness for a considerable time. They are even sent all the way to Cape Town and sold as "Boter pitgies," butter seeds. I have tasted some which had been sent as seeds to Kew and were as palatable as sweet almonds. As many as two hundred fruits have been counted on a single plant by a French missionary, Pere Duparquet, who lived many years in Damaraland, and who stated that without the narras the existence of man would be impossible fithere. Darwinists are interested in this plant because of its extraordinary adaptation to the trying circumstances under which it has to thrive, and of its extreme difference from the other members of the order; cultivators are interested in it because it looks like a plant which ought to grow well under ordinary stove treatment, but so far has baffled all attempts to establish it outside of Damaraland; chemists have lately paid much attention to it because of its fruit being the best of all vegetable rennets.—W. Watson in the Gardeners' Magazine. nomalous forms of vegetation, where it grows in pure sand in regions where there is never any rain, and where the heat is often so intense that it causes the finger nails to curl. The plant is in cultivation at Kew, but it never grows to any size, and generally succumbs to the fog and darkness of our winters. The natives are said to be passionately fond of the fruit and seeds, crowding down to the coast region, where and seeds, crowding down to the coast region, where and seeds, crowding down to the coast region, where and growing fat upon it, carrying away with them for future consumption sacks of the seeds, which retain their sweetness for a considerable time. They are even sont all the way to Cape Town and sold as "Boter pities," butter seeds. I have tasted some which had been sent as seeds to Kew and were as plantable as sweet almonds. As many as two hundred fruits have been counted on a single plant by a French missionary, Pere Duparquet, who lived many years in Damaraland, and who stated that without the carrast the existence of man would be impossible there. Darwinists are interested in this plant because it looks like a plant which ought to grow well under ordinary stoverstances under which it has to thrive, and of its extraordinary adaptation to the trying circumstances under which it has to thrive, and of its extreme difference from the other members of the order; sultivators are interested in it because it looks like a plant which ought to grow well under ordinary stoverisations, but so far has baffied all attempts to establish it outside of Damaraland; chemists have lately paid under attention to it because of its fruit being the set of all vegetable rennets.—W. Watson in the Gardeners' Magazine.

A BISCOVERY has just been made which is likely to prove of considerable archaeological interest. It has one place the place of the walls will remaining of red tessers. They have been for the hard place o

walls were speedily encountered, and the excavators followed them from point to point. It soon became apparent that the building, the site of which was thus being laid bare, was of great extent, and room after room, baths and corridors, were met with in all direc-

and the southwest tower are of late twelfth century work, in which old Roman material has again been used. But the northwest and the northeast angles of the nave and the walling between them are all of Roman brick and flint. There is a rude doorway under the west window, blocked, and an ornamental Norman doorway, also blocked up, evidently an insertion, is visible in the north wall.—The Builder.

MECCA AND ITS GRAND MOSQUE.

MECCA AND ITS GRAND MOSQUE.

MECCA, the chief town of the Hijaz in Arabia, and the great holy city of Islam, is situated about 45 miles due east from Jidda, on the Red Sea. Mecca lies in the heart of a mass of rough hills intersected by narrow valleys and passes, and is situated at the intersection of several important roads, which may account for the commercial importance of Mecca. The town was already well known in the East before the days of the founder of Islamism, but the victory of Mohamedanism effected a great change in the position of Mecca, and the influence of the holy city was soon felt wherever the new religion had penetrated; and in the dual role of pilgrimage and trading city Mecca obtained an important position during the middle ages.

The prestige of Mecca has decreased somewhat in modern times. The city has a fixed population of 50,000 or 60 000; but estimates on this point are not of much value on account of the immense floating population. The vast influx of pilgrims at certain times of the year in a city like Mecca, with its crooked lanes and with no provisions for cleanliness, always makes it a dan-

The stone is kissed by multitudes of the faithful during the time of the pilgrimages.

Our engraving, for which we are indebted to L'Illustration, is taken from a photograph made by M. Gervais Courtellement, and represents the faithful praying before the Kaba in the courtyard of the great mosque.

[FROM THE SHATTLE POST-INTELLIGENCES.]

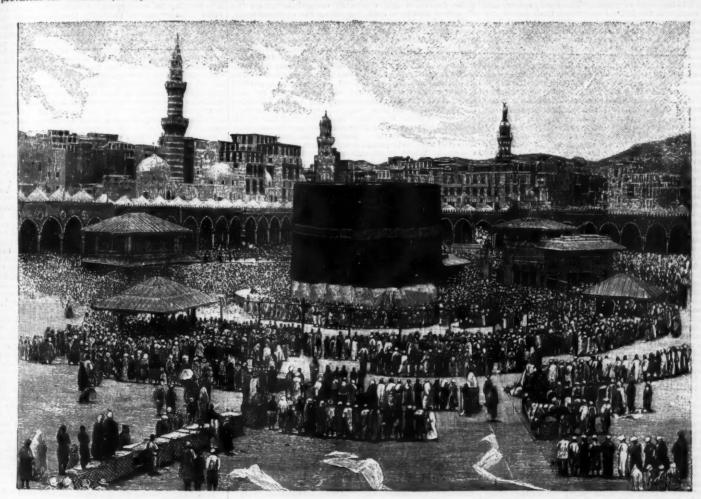
A WINTER VISIT TO MOUNT RAINIER.

A WINTER VISIT TO MOUNT RAINIER.

The expedition sent out by the Post-Intelligencer on December 17, to ascertain the nature of the changes on Mount Rainier, the snow-clad sentinel of the Cascades, which towers 15,000 feet above sea level sixty miles southeast of this city, has confirmed the belief that this, the only live volcano in the United States proper, has broken out into unusual activity during the present winter, and thus the expedition, having definitely ascertained this fact, may safely be pronounced a complete success. The observations of the party were minute and accurate, and demonstrated beyond the possibility of a doubt that the mountain has been in a state of cruption, not, however, to the extent of causing the tremendous avalanches which have swept bare the whole north side. It has long been known that Mount Rainier was a smouldering volcano, but that fact does not entirely explain its recent unusual activity. Major E. S. Ingraham, leader of the expedition, is inclined to the belief that the avalanches are in no way the result of the eruption, but are merely due to the great accumulation of new

came the subject of much newspaper discussion all over the United States, and so grew the interest that on December 10 the Post-Intelligencer decided to send an exploring expedition to ascertain the exact nature of the disturbances and to report the changes which had evidently taken place on the mountain.

As leader of the explorers the paper selected Major E. S. Ingraham, one of the veteran mountain climbers of the State, who had six times previously been up the mountain, and who had also twice ascended Mount Baker and other of the more prominent peaks of the Cascade range. For members of the party the major selected four well known men—E. Coke Hill, George Russell, R. H. Boyd and Dr. L. M. Lessey—while accompanying the expedition was William M. Sheffield, staff correspondent for the Post-Intelligencer, the party being thus composed of six in all. Mr. Hill is a young lawyer of this city, who will be remembered in California during his college days at Berkeley as the champion amateur long distance runner of the Pacific coast. Mr. Russell and Mr. Boyd are members of the Seattle Athletic Club's football team, and are both fine athletes. Dr. Lessey is almost as enthusiastic a mountain climber as Major Ingraham, and has been to the summit of Mount Rainier twice, last summer being a member of the Ingraham party which went to the top and spent a night in the smouldering crater. The personnel of the party thus disposed of, Major Ingraham made elaborate preparations for the comfort of the men in shape of food and clothing, each man being provided with a suit of oiled clothing of a character calculated to shed the rain and protect the



THE HOUR OF PRAYER BEFORE THE KA'BA IN THE GRAND MOSQUE AT MECCA.

gerous center of infection, and many of the outbreaks of Asiatic cholera can be traced to this source. The great mosque and the Ka'ba are the chief objects of interest in Mecca. Our illustration represents the great courtyard of the mosque and the Ka'ba. There are more than 500 pillars in all in the mosque he decay as the Ka'ba, a rude stone building, so named from its resemblances to a huge die of about 40 feet cube. In reality, however, the structure is not a cube, and is not exactly rectangular.

The Ka'ba was "purged of idols" by Mohammed from its resemblances to a huge die of about 40 feet cube. In reality, however, the structure is not a cube, and is not exactly rectangular.

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The Ka'ba was "purged of the mountain that the rough surface did not afford a sufficient foothold for the superincumbent mass. There is a very plausible theory, however, more than the mosque and the Ka'ba. The time of the mountain that the rough surface did not afford a sufficient foothold for the superincumbent mass. There is a very plausible theory, however, in which the major is inclined to take nostock. While the party were making their way from the north to the east side of the mountain that the rough surface did not associated to feet the mountain that the rough surface did not an all in the structure is not exactly rectangular.

The surface was covered with a structure is not exactly oriented, but this might be called the southeast corner. The history of this heavenly stone, given by Gabriel to Abraham, does not conceal the fact that it was the most venerated of a number of idols which existed in the time of Mohammed the cat plan in the substituted of striped cloth, but the caliphs in time substituted the fact that it was the most venerated of the mountain appeared bare and depreseed, as the conceal the fact that it was the most venerated of th

wearer from the cold and damp. The route to the meuntain was another matter for caim consideration, for, though there are several routes considered feasible in the summer time, a trip had never been attempted in the winter, and with heavy snow and no roads or trails this exertion alone would tell heavily upon the men. It was finally decided to reach the mountain by following the basin of the Carbon River, which necessitated a tramp of twenty-seven miles through trackless forests from the nearest railroad station.

THE DEPARTURE FROM SEATTLE.

The leaving of the party from Seattle was the occasion of much excitement, and many were the expressions of godspeed from the people gathered at the depot, and there were numerous predictions of disaster, for few believed that all, if any, of the explorers would return to civilization alive. The members of the expedition were well equipped with Arctic clothing, scientific instruments, such as aneroid barometers, self-registering thermometers, and cameras, and also with ample provisions, etc., while an important part of the outfit consisted of Canadian snowshoes and a toboggan, the latter to be used for carrying the larger part of the outfit into the mountains. The outer clothing consisted of eight-ounce duck, coated with linseed oil and dried. Heavy woolen underclothing was worn, and the feet were incased in two pairs of heavy woolen socks, with an outer covering of heavy boots, while, when snowshoeing, moccasins were to be worn. From the head to the hips the men were dressed in loose-fitting blouses of oiled material with a hood attachment, the garment being split at the neck to allow the wearer to get in and out of it easily and at the same time allowing no room for the rain and

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cold to gain entrance. On the hands were worn heavy woolen mittens, and all the men were provided with alpenstocks to aid in climbing. Thus equipped, the expedition left Seattle at noon, December 17, and the first stop was made at Puyallup, thirty miles distant, where Major Ingraham secured the seven homing pigeons which were to be the party's only means of communicating with the outside world. A stop of a few hours at this place was necessary before the train to the little coal mining town of Wilkeson, from which place the tramp to the mountain was to be commenced, arrived. The party reached Wilkeson, thirty miles away, the same evening after dark, and proceeded to take a good night's rest before the work of the following day.

From Wilkeson east to the Carbon River, eleven miles distant there is a very good mountain trail.

away, the same evening after dark, and proceeded to take a good night's rest before the work of the following day.

From Wilkeson east to the Carbon River, eleven miles distant, there is a very good mountain trail. known as the transcontinental trail, over which coal and gold prospectors have for years found their way to the river, up which they made annual excursions in search of fortunes. The trail being sufficiently developed to admit of horses traveling over it, two of these animals were engaged and packed on the morning of the 18th with all they could carry, while the excess luggage, amounting to 190 pounds, was divided among the men and an early start was made.

That morning at Wilkeson can hardly be forgotten by the members of the expedition. The air was crisp and bracing and made all feel fresh and adequate to the undertaking, though none had a very clear perception of what was in store, for never in the history of the State had an expedition of the kind been at tempted in the dead of winter. The hardy miners and timid rustics at the little town shook their heads solemniy when the nature of the expedition was explained to them, and when the six men filed over the fir-clad hill above the town, following the rough trail into the mountains, it looked to the onlookers more like a funeral procession than an exploring party. But all were happy and did not propose to cross any rivers until they came to them. The two men who had been employed to attend to the horses had some difficulty in making the animals walk along rapidly, for the trail was at best uneven and hard to travel, and night found the party at Carbon River, having covered a distance of but eleven miles. At this place camp was made for the night and the packers deserted the expedition, alleging that it would be impossible for the horses to go any further up the river. They also volunteered the cheerful information that the men would find the country in such a broken condition that not even they could get over it.

Carbon River is a swift roaring st

leging that it would be impossible for the horses to go any further up the river. They also volunteered the cheerful information that the men would find the country in such a broken condition that not even they could get over it.

Carbon River is a swift roaring stream and the outlook certainly was unfavorable, especially as the morning was ushered in with rain and a little snow. Camp was broken early, and the six men arranged their paaks, seventy pounds to the man, which were carried on the back, much after the manner that soldiers' knapsacks are attached to the shoulders. The major, in addition to his pack, carried the pigeons, which, box and all, weighed thirteen pounds and a half. The old trail followed the windings of the river on the left bank for about three miles and then grew so blind that it could not be traced and the party took to the river bed. It was hard work making progress over the cobble stones and general debris along the route, and it was necessary to ford the river many times—in all twenty-three fordings were made on this day. The river would wind in and out and the men would tramp along until they came to places where the stream ran snug up against a bluff, and then nothing was open but to wade, and in they would go. The water springing from the ice and snow was bitter cold, but after two or three fordings had been made the men did not stand on ceremony, but went right on as though wading in icy water to their waists was an ordinary occurrence in their daily existence. About 3 o'clock the party reached a place where the river narrowed and attained a depth that was over a man's head, and rushed through the close canyon, lined on either side by almost perpendicular mountains. It appeared as though they had reached an impassable point, but Major Ingraham armed himself with a camp ax, and in two hours' time had cut a trail around the bend on the face of the bluff, through the underbrush, of sufficient width to permit the party to proceed to more open torritory. About noon on this day the major

home in an hour, going a distance of about forty-three miles.

Insmuch as it would have been folly for the men to dry themselves after each fording, they did not permit the inconvenience of wet clothing to deter progress, and so kept steadily on the march. Within a few minutes after sunset darkness settled down upon the little band and they found themselves without a camping place, all wet and somewhat disheartened. There was a drizzling rain mixed with snow, and altogether the night twas of a nature to make one depressed. Major Ingraham endeavored to locate a dry place on the bottom for a camp and succeeded in doing so, the place selected being amid a clump of tall fir trees on an island. Owing to the darkness it was impossible to find any dry wood, and consequently all were compelled to turn in wet and cold and without any light. The men made their supper off hard tack and bologna sausage, and slept well in spite of the unfavorable conditions under which they had retired. Owing to the many difficulties of travel the party made but six miles during the day. All things considered, however, the day's work was all any one could expect.

At daylight eamp was astir and in a short time a dead log of Alaska cedar was found and a fire started, over which a breakfast of rolled oats, ash bread, steak and hot coffee was prepared, and making a hasty pretense of drying out, the men proceeded up the river with light hearts but heavy packs. Before leaving, one of the men cut an inscription in the bark of a cottonwood tree, naming the place "Dismal Camp."

Each day's tramp resembled the other in point of

Each day's tramp resembled the other in point of hardship and difficulty encountered in ascending the river. When three miles from Dismal Camp, the party

came to the junction of Canada Creek, which reaches it the grand canyon of the Carbon River after a series of waterfalls down the sides of precipious cliffs. It was a necessary to ford this stream, and it proved of such depth and great swiftness that two of the party were iducked, each taking a camera to the bottom with him, citus leaving but one uninjured camera in the outlit, and thereafter his one was curated with great camera the provided of the buff on the left bank of the river, and said to be owned by gold prospectors, who have a claim back in the mountain. Here camp was made for the night and it was withal it he most comfortable camp of the whole trip. The following day five miles were made, and the party is camped that night in a clump of trees about eight in miles from the head of the canyon. Here plenty of the party is camped that night. The following day was December 22, and the nen succeeded in getting five miles nearer the goal. When darkness overtook them, they made camp on the bed of the river in a small grove of cotton-wood trees, and slept quite well, although the thermometer registered in the vicinity of zero. It snowed a good deal that night, and by morning the snow had reached a depth in the vicinity of zero. It snowed a good deal that night, and by morning the snow had reached a depth in the vicinity of zero. It snowed a good deal that night, and by morning the snow had reached and the night snowed are considered to the control of the country of the party. A great part of the outfit was loaded on the toboggan and three men dragged it over the uneven snow bumps along the river bed, and when fordings were necessary the toboggan was sometimes unloaded and the outfit carried across on the shoulders and the loaded again on the opposite bank. The delays thus occasioned were verations in the extreme and taxed the patience of the men to a great degree of the patience of the canyon there was a degree to the canyon the patience of grane, deer, bear, mountain goat and rabbit expendence of grane, deer

the steady and eternal melting of the glacier. At the point where it is checked by the two mountains the glacier presents an almost perpendicular front of snown whiteness 300 feet high and 390 yards in width. It little to the right of the center of the face of the sceler is a great cave, the mouth forming an oval, free which the Carbon River bursts in its full force with a rush and a roar.

After the first intoxication of so unexpected a some the men prepared a hasty morning meal of ham and coffee, for the major informed them that they must eat if they expected to explore the wonders of the great old volcano. Before starting a second pigeo was liberated. Although it began to storm, the bird spent little time in pluming himself, but he did make several ineffectual attempts to pluck the message which had been wired to his tail. In a few momente he soared from view, and it was later ascertained that he arrived home in good condition, bringing the message with him. An early start was secured, and in an hour time the party were at the foot of the glacier, and two members entered the cave out of which the Carbos Mitter Tushes on its way to mingle its clear blue waten with those of the salt sea. The cave is about 100 few wide, and on one side the roof is arched like that of an ancient cathedral, the room being about 70 few high, 80 feet wide and 200 feet deep. In the cave the noise of the angry waters as they tumble out of the base of the great stream of ice is deafening, but implied after an hour's persistent work, and from here a better view of the summit could be obtained. Liberty Cap did not appear over 400 or 500 yards away, but the major assured the party that the snowy whiteness of the mountain sides was deceptive; that the gradually rising glacier was in itself five miles long and the summit of the mountain was fully eight mile away. In all, the dead silence of the white, bearful mountain the solitude seemed strange, for one felt that it would be the most natural place in the universe to find a foreign but gre

THE ECHO CLIPPS.

While proceeding up the glacier the men were compelled to wear their snow shoes, for there was about ten feet of newly fallen snow, through which it would have been impossible to navigate without these clumy but absolutely necessary pedal attachments. About two miles up the glacier, as the men carefully felt their way upward, avoiding orevasses and making their way around cliffs of ice which had been thrown up by avalanches at various times, they found themselves nearer the southern side of the glacier, and when they called to one another it seemed that a hundred voices answered them. They were all a hearty set and little things: would not move them, but the phenomenon certainly did surprise, even: if it did not disturb them. When one called, his words would be answered several times and continue ringing until the force of the sound died away in the distance. The major, seeing looks of inquiry, calmly announced:

"The Echo Cliffs."

The mountain I the ghader !"
The mountain I the ghader !"
The whole camp was astar in a moment. Looking to the east, the canyon came to an abrupt termination, reately as a reat in the clouds, towered Mount Rainier it seemed almost to the sky. It was a great surprise. The whole camp was astir in a moment. Looking to the east, the canyon came to an abrupt termination, reately as a reat in the clouds, towered Mount Rainier it seemed almost to the sky. It was a great surprise. The mountain was majestic in all its rauged grandeur, and the men were for a few minutes lost in wonderman. The source of the Carbon River at the mountain claim that is visible from Seattle, downward toward the men at graceful angles until it seemed almost within men at graceful angles until it seemed almost within men at graceful angles until it seemed almost within men at graceful angles until it seemed almost within men at graceful angles until it seemed almost within men at graceful angles until it seemed almost within the straight of the seemed almost within the se

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the shame and despair of being forced to beg and to wait for work. We at the same time shall learn to dread meetings and strikes such as we see in France and in England, the destruction of agricultural machines, the burning of ricks, barefaced robbery and—as the last and miserable remedy—the poor tax."

By old established custom the landlord helps the peasant if by reason of iliness or a bad harvest he should be in straits. There is between them what may be called an account current without interest. Sometimes a peasant leaves several hundreds, or even thousands, of francs in the landlord's hands; sometimes he is in debt, and this is paid off in kind as the various crops come in.—Macmillan's Magazine.

THE WOMEN OF MOROCCO. By J. E. BUDGETT MEAKIN.

OF no country in the world can it more truly be said that the social condition of its people may be measured by that of its women than of the empire of Morocco. Holding its women in an absolute subjection, the Mooris hattion is itself held in subjection, morally, politically, socially. Of the Moors it may indeed be recorded that every man's hand is against his neighbor, and all men are seasures the women. "Teach not roof"—or, in other words, to enjoy the smallest liberty —is a native proverb embodying the universal treatment of the weaker sex. It is the subservient position of woman which strikes the visitor from Europe more than all the oriental strangeness of the local customs or the local art and color. Advocates of the restriction of the rights of women in our own land and of the imposition of disabilities unknown to men, who fall to recognize the sexes, should investigate the state of things existing in Morocco, where the natural results of a fallacious principle have had free course.

No welcome awaits the infant daughter, and few care to bear the evil news to the father, who will be sometimes left in doubt as to the sex of his child till the time comes to mane her. One of the most commendation of the control of the control of the control of the most commendation of the control of the

makes our English homes resemble pandemoniums. Playing in the courtyard, it is often hard to tell the boys from the girls, so alike is their dress, from fear of the "evil eye," and no one dare take special notice of them or pat them for fear of incurring responsibility should evil ensus. At last the little brother, still in petiticata, has his head shaved bare and goes off to school, the distinguishing feature of his sister being her remaining shock of hair stained red with Egyptian privet, which also adorms her finger and toe nails. Her eyes are blackened with antimony, and later her cheeks are rouged, her chin tattooed, and the gums which support her pearly teeth stained yellow with juice from the frayed stick of walnut root which serves as tooth brush.

At the age of twelve or thereabout she is fattened for marriage by being "crammed" after every meal with pellets of parched flour and honey or sesame seed in oil, and so forth. Arrived at an appropriate rotundity, her father or nearest male relative concludes a bargain for her with some youth unknown to her, and her mother prepares for the wedding. This is the happiest lime of her life, as she stands on the threshold so long awaited and dreamed of; but oh, how sailly disappointing! After a tedious round of cooking, bathing, dressing, perfuming and painting, and after sitting statue-like and speechless amid the din of female callers and ear-splitting music for several days, she at length finds her place in the bridal box in which she is conveyed to her new home, there to receive her new lord's first visit and to see what he is really like.

If she be not found a virgin, he may send her home next day with ignominy, but even then her charms may be sufficiently persuasive, or the fear of her family's enmity may act as a restraint. If all is well, now is the time for the firing of guns and the jollification, with which the nuptial ceremonies end. For a year the bride is confined to her home by etiquette, and sometimes her "home" is one room in a courtyard common t

the writer.

The women of the rich employ their leisure time in

his father by a wealthy governor, very well known to the writer.

The women of the rich employ their leisure time in dressing and painting themselves, embroidering cotton with silk in beautiful geometrical patterns, the same on both sides, to cover pillows, or serve as curtains, etc. The poor have plenty to do in housekeeping, though the marketing is done by the hushands, who seldom trust them with money. It is not an uncommon practice for a husband who wishes to travel to have an iron grating fixed across the courtyard area, to firmly lock and bolt the roof and front doors, and to take the keys with him, leaving funds in charge of an employe, usually a trusted and elderly slave, to supply provisions daily through a turntable in the wall, so constructed that none can see through. Thus he may safely leave home for several months.

The legal expression employed for the nuptial tie is one which conveys the idea of the purchase of a field, to be put to what use the owner will, according him complete control. This idea is borne out to the full, and henceforward the woman lives for her lord, with no thought of independence or self-assertion. If he is poor, all work that seems too hard for him that is not considered unwomanly falls to her share, hewing of wood and drawing of water, grinding of corn and making of bread, weaving and washing, but, strange to say, little, sewing. When decidedly passe, she saves him a donkey in carrying wood and charcoal and grass to market, often bent nearly double under a load which she cannot lift, which has to be bound on her back. Her feet are bare, but her sturdy legs are at times incased in leather to ward off the wayside thorns. No longer jealously covered, she and her unmarried daughters trudge for many weary miles at dawn, her decidedly better-off half and a son or two riding the family mule. From this it is but a short step to helping the cow or donkey draw the plow, and this step is sometime staken.

Until a woman's good looks have entirely disappeared, which occurs as a rule a

sif.

Readers of the Koran, with no intimate practical equaintance with the working out in real life of the laws there laid down, except perhaps in some home in lombay or Constantinople, revolutionized by modern and Christian influence, often entertain the idea that

in Mohammedan countries the individual rights of women are well protected, but this is very far from the case, at all events in Barbary. To begin with, the womenfolk are studiously kept in ignorance of all the wise prescriptions there laid down; and of their theoretical rights and privileges in practice they know nothing. Even to obtain a divorce is well nigh an impossibility, and seldoun heard of on the wife's petition, though the husband can discharge his wife by nothing beyond a verbal command to her to go, on payment of the sum stipulated in the marriage settlement, if he has not already advanced this under some pretext or other, and had the benefit of it himself. Rich men frequently marry poor girls because of the ease with which they can get rid of them without having to fear their relatives. Once so divorced, a woman may be taken back again, and be dismissed a second time, but after the third divorce, or the fulmination of a triple divorce at once, she must be married to another and divorced by him before the first husband can take her back.

Bribery and influence determines the operation of the somewhat intricate laws as to her personal property and the provision for her children, left after infuncy in the custody of the father, who oneft to manured with iron, which incomes he outley on the intensity of the all years of all the wording to analyses by Dr. Griffiths of the wanalyses by Dr. Griffiths of the would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the power of replace it would appear that iron has the p

and divorced by him before the first husband can take her back.

Bribery and influence determines the operation of the somewhat intricate laws as to her personal property and the provision for her children, left after infancy in the custody of the father, who ought to provide for them all along. The theoretical legal status of Moorish women is that of the Koran, though so many methods of evading the provisions of the law are known that their "rights" are of small concern to them. Of course there have been, and are, exceptional women, whose individuality has raised them far above all others around them, but such are few and far between. But a girl whose good looks, advocated by her father's presents to Waxeers and superintending "wise women," have secured her admission to the royal harem, may, if she become the mother of a prince, rule the seeming autocrat. Those who fail to find favor are bestowed on country governors when paying their respects at court.

seeming autocrat. Those who fail to find favor are bestowed on country governors when paying their respects at court.

Such is the sad lot of women in Morocco. Religion itself is all but denied them in practice, whatever precept provides, and it is with blank jastonishment that the majority of them hear the message of those noble sisters of theirs who have devoted their lives to showing them a better way. The greatest difficulty is experiencedlin arousing in them any sense of individuality, any feeling of personal responsibility, or any aspiration after good. They are so accustomed to be treated as cattle that their higher-powers are altogether dormant, and all possibilities of character repressed. The welfare of their souls is supposed to be assured by union with a Muslim, and few know even how to pray. Instead of religion, their minds are saturated with the grossest superstition. In itself a subject worthy of a special study. This is the condition of the free woman; how much worse is that of the slave cannot here be told. Nor need the effect of such a treatment of the mothers of the nation be expressed in detail. The present socially degraded state in which the people live, and their apparent, though not real, incapacity for progress and development, is to a very great extent the curse entailed by this brutalization of its women. No race can ever rise above the level of its weaker sex, and till Morocco learns this lesson it will never rise.—

SULPHATE OF IRON AS A MANURE FOR POTATOES.

By E. WIGHTMAN BELL, F.C.S.

By E. WIGHTMAN BELL, F.C.S.

The use of sulphate of iron as a manure for certain crops has been advocated by several chemists, more especially by Dr. A. B. Griffiths, who has published many very satisfactory results from its use, particularly in the case of beans, turnips, potatoes, and clover. This opinion has, as a rule, been confirmed. Still, it was thought that further experiment on the subject might be useful.

The tables given below show the result of the addition of iron sulphate to other manures commonly used with potatoes. Each plot measured one-thirtieth of an acre, and, as far as possible, under similar conditions as to weather, aspect, and composition of the soil (i. e., all were in the same field). My thanks are due to Mr. T. Clayton, Spalding Marsh, for kindly allowing me to make the experiments on his land.

The soil is a rather heavy silt, and contains 4.34 per cent. organic matter, 0.20 per cent. phosphoric acid, and 4.22 per cent. ferric oxide (only a very small quantity of which, however, is in a readily soluble condition).

tion).

The previous cropping was two years' clover, the first crop being mown and the second eaten off by sheep each year. The clover was sown with wheat, which succeeded oats after mangolds. The whole of the plots were planted on the same day (April 4), and in very dry weather, and each received the same quantity of potatoes, which were "The Bruce."

TABLE I. DHOSPHATES WITH AND WITHOUT IRON SULPHATE

No.	Manure per Acre.	Yield per Acre.
1 9	3 cwt, mineral superphosphate The same, with ½ cwt, iron sul-	9 tons 11 cwt.
~	phate	11 tons 0 cwt.

The above shows an increase at the rate of 1 ton 9 cwt. per acre from the use of the iron sait.

TABLE II. PHOSPHATES AND SULPHATE OF AMMONIA WITH AND

WITHOUT IRON.			
No.	. Manuro per Acre.	Yield per Acre.	
	8 cwt. mineral superphosphate and 1 cwt. ammonium sulphate	10 tons 12 cwt.	
4	The same with 1/4 cwt, iron sul- phate	11 tons 7 cwt.	

Showing an increase at the rate of 15 cwt, per acre

THE

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